

Analysis of Development Trend of Ship Designing Software and Future of Ship Design

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Abstract: Choosing the right ship dimensions, speed, and capacity is one of the most important considerations for ship owners. This decision often depends on figuring out what type of ship best meets a specific need. Since there are many factors that may vary depending on the class or regulatory body, such as its technical specifications, construction methods, and operational needs, final design decisions usually come from a compromise between those competing requirements. To address such opposing requirements, naval architects currently employ multiple types of purpose-oriented parametric software that are interconnected. As a result, this article looks to depict the global evolution of employing CAD-based software for ship design, as well as general information regarding CAD/CAM/CAE tools for improving performance, structural integrity, stability, and enhancing ship maneuverability and seakeeping capability. Furthermore, this article represents Bangladesh's ship design capabilities as well as the accessible software used for ship design purposes locally. This article also aims to recommend some measures to improve Bangladesh's overall indigenous ship design ability.

Key Words: Ship modeling, CAD systems, hydrodynamics, sea-keeping, stability, etc.

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I. Introduction

Design is a synthesis process of combining together various disciplines and analytical techniques. In past examples, changes were made to an existing ship type as the basis for developing a modern design. This makes ship construction a complex process. "Ship design is not an exact science but embraces a mixture of theoretical analysis and empirical data accumulated from previous successful designs."¹ Since the technical requirements of ship design, ship construction, and ship operation tend to have complex relationships, the final design of a ship is typically the result of compromise between those opposing technical requirements. Similarly, "warship construction is always a compromise between achieving perfection and sticking to intended purpose and cost. If higher speed is to be achieved, the cost will go up exorbitantly. Thus, to suit requirements, 'must,' 'required' and 'nice to have' parameters are to be sorted out meticulously; and these need to be fitted in the design platform methodically. This is a very time-consuming, demanding, and difficult job."² Ship design software is a complex, vital and essential tools for naval architects and engineers for ship design, construction, analysis, management and performance measurement.

Modern ship design software provides naval architects with soft tools for all phases of the vessel design and analysis process. By using a common 3D surface model, design files can be optimized to accurately flow through concept, initial and detailed design stages. With any modern ship design software, users can confidently model hull forms; assess stability and strength; predict performance; and carry out initial structural definition and analysis. In modern ship design and shipbuilding practice, naval architect, marine/mechanical/electrical engineer and technical expert are using dozens of useful software for completion of any shipbuilding project. CAD (Computer Aided Design) based modeling of ship construction began with the historical origins of documentation and drawings for constructing a ship. Presently Naval architects use several types of purpose-oriented parametric design interlinked computer-aided software to design and model a ship's structure; define

¹ Anthony E Molland, "The Maritime Engineering Reference Book", A Guide to Ship Design, Construction and Operation, 9, 638-724, USA (2008)

² Abedin, C. A. "Warship Building in Bangladesh, Problems and Prospectus: Analysis and Recommendations", NDC E-JOURNAL, 6(1), 91-111, Bangladesh (2007)

construction material, and thereafter analyze its strength, stability, seaworthiness, etc. in compliance with the class or regulatory bodies' standards. First, data transferring and changing between these applications can be inefficient. Secondly, the conventional CAD/CAM system for shipbuilding relies on a procedural method which means that it is not able to properly express design requirements in production³.

It's an analytical paper to depict the development trend of ship design and ship designing software based on both primary and secondary data gathered from various sources. This paper will cover the modern ship design process, ship design software development trend, and evolution of using CAD-based software for ship design both locally and globally. Naval architects around the world usually rely on different type of software and that has been discussed here. There is a wealth of information and literature on it available online and in libraries. However, there is a lack of literature, research, reports, and articles on local ship design.

Ship Designing and Building Process

The process of ship design is an iterative process that must satisfy a range of techno-economic requirements, some of which may be contradictory. The design process typically consists of four stages: concept design, preliminary design, contract design, and detail design, with the first two stages also referred to as basic design.⁴ The concept design stage is a critical phase in ship design where a set of calculations is used to create documentation and models that describe the necessary requirements for the construction of the ship. This stage ensures that the ship meets the demands of the client for merchant ships and accomplishes the task or mission for naval ships. It is the most crucial stage of the design process as it translates the mission or ship owner's requirements into naval architectural and engineering characteristics. The Naval Shipbuilding and its conceptual solutions⁵ preparation usually contain a few broad processes:

- Ships function and mission.
- Principle dimensions associated with purpose, mission, roles and local restriction.
- Ships basic features and concept design.
- Primary calculations to ensure compliance of Class Rules, applicable of conventions and international regulations.
- Construction of ship in accordance with suitable and sustainable technical procedures with safety standards, regulations, and methods.
- Selection of propulsion and machinery package according to desire speed, purpose and mission.
- Selection of material, equipment, systems and other essentials to solve the assigned task and ensure habitability of the naval platform.
- Selection of armament, gun, missile, torpedo, sensor, combat system, command & control system, etc as to accomplish the assigned mission and task of the naval platform

Ship modeling functions are distributed across various applications in order to take into account the constraints mentioned. Each application is used separately and repeatedly throughout the concept design stage, as well as during basic design, detailed design, production design, etc. This way, from ordering to delivery there is a distinct "design stage" followed by a separate "manufacturing stage." The design stage can be further divided into contract design performed for the negotiation with the ship owner, basic design to meet the requirements of the ship owner, and detailed design performed from a functional aspect.⁴ On the other hand, the manufacturing process includes pre-processing, fabrication, assembly, precedence outfitting, painting, block erection, out-fitting, etc., and these processes occur in a very complex pattern over a long period of time.⁵ Figure 1, shows the process of shipbuilding, which may vary and can create complexity due to the owner's requirements. This makes the manufacturing process different from other common processes.

Shipbuilding is a comprehensive process that involves the complex design and production aspects. There are a set of stages followed by designers during the design stage and in the shipyard during the production stage. By this way shipbuilders bring a design into reality to build a ship.⁶ The shipbuilding industry has over the years developed the construction of ships with hulls and structures in steel. But in modern time, decades now other construction materials, such as metal alloys, have been introduced. Aluminium alloys have been widely used in the construction of light, small-sized vessels, while special metals such as titanium have been used in particular cases. Stages of ship building process has been shown figure 2 below. Ship design need to be made

³Ryumin, S.; Tryaskin, V., Computer-Aided System for Parametric Design of Ship Hull Structures—CADS-Hull, *Machines* 2022, 10, 262, Switzerland (2022).

⁴Biran, Adrian, *Ship hydrostatics and stability* (1st Ed.), Butterworth-Heinemann, ISBN 0-7506-4988-7, 2003

⁵Hongtae Kim, "Applying Digital Manufacturing Technology to Ship Production and The Maritime Environment," *Integrated Manufacturing Systems*, 13(5), 295-305

⁶<https://maritimepage.com/shipbuilding-process-all-stages-from-design-to-sea-trials>, accessed on 23 May 2023

according to many consideration like; the material available, limitation and suitability of shipyard, importance are to be given in structural design, suitability of accurate hull form, structural design connections using large no of identical components are also to be considered, optimum utilization of ship yard facilities and ship facilities, minimization of material usage and work content, good acceptability eases of transport storage and assembly Easy design for the erection of assemblies and components, minimize welding and cutting advanced outfitting processes may be adopted, minimize material movement.⁷

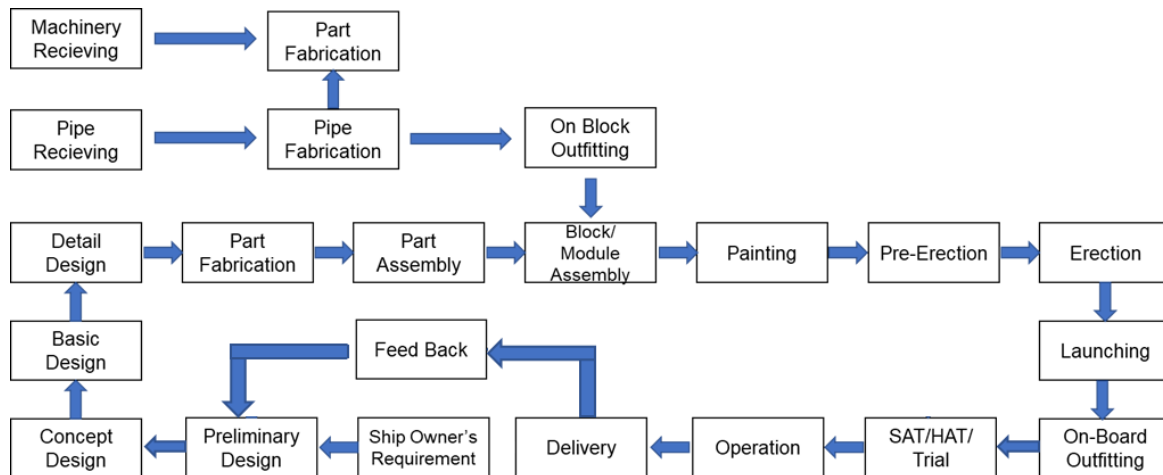


Figure 1: Flow of Ship Building Process

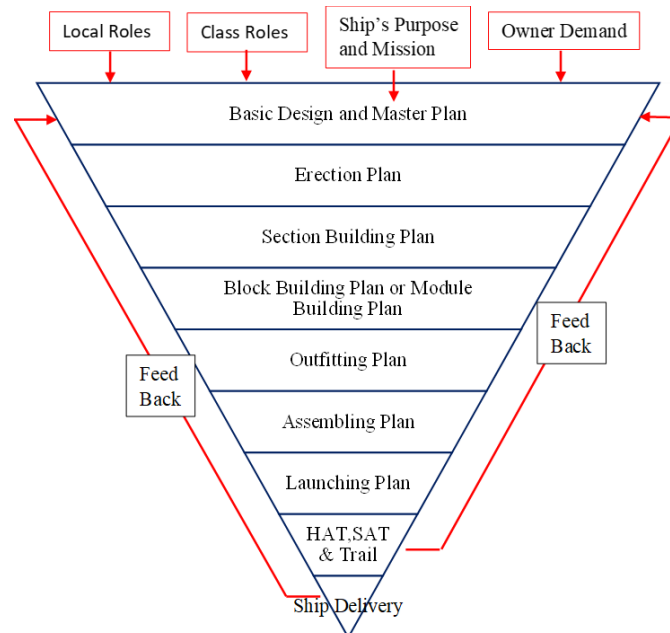


Figure 2: Stages of Ship Building

Modern Ship Design Software

Usually modern and professional ship design software provides Naval Architects with powerful integrated tools for Hull Modeling, Hydrostatics, Hydrodynamics, and Primary Hull Structure Design:

a. Ship Hull Modeling: Uses 3D surface modeling technology for the creation and fairing of complex hull shapes. Includes many powerful capabilities such as dynamic trimming, parametric transformation, proportional model resizing, and compatibility with other CAD and Naval Architecture software platforms

⁷<https://www.scribd.com/document/42636450/Ship-Production-II>, accessed on 23 May 2023

b. Hydrostatics: Utilizes the 3D surface hull model to analyze Stability (large angle, intact, damaged, and probabilistic damage), Longitudinal Strength, Floodable Length, down flooding points, and verification with built-in comprehensive libraries of Stability Criteria from all major regulatory bodies such as ICAS, IMO, etc.

c. Hydrodynamics: Utilizes the 3D surface hull model to calculate Resistance, Power, Ship Motions, Sea keeping, and Wave Pattern prediction for planning, displacement, and navigation. Also includes Vessel Performance Prediction (VPP) for different types of vessels, producing performance polar curves for speed prediction in a variety of maneuvering or sailing conditions.

d. Structure: Hull Structure Parametric Parts Definition (Shapes and Plates), Plate Part Development (developable and doubly curved plate), Detailed Weight Estimates, Stringer and Longitudinal Stiffener Layouts.⁸ These capabilities empower the Naval Architect to optimize the structural design and produce more accurate and useful data earlier in the design cycle before detailed production engineering starts downstream with tools such as AutoCAD, Micro-Station, and Ship-Constructor. Changes to the hull model geometry automatically update the detailed structural parts in real time.

e. Structural Analysis and Design: Using Finite Element Analysis (FEA), analyze beam and plate structure with applied loads, self-weight, buoyancy, inertial, and hydrodynamic loads. Capabilities include static, dynamic, and modal analysis.⁹

Naval Architecture and Marine Engineering Solutions

In order to maintain a competitive edge in the naval architecture and marine engineering industry, shipbuilders and marine engineering companies must employ technologies that support a multi-disciplined design environment and global concurrent engineering. By implementing an intelligent solution that can streamline processes and automate workflow, shipyards and marine engineering companies can increase shipyard productivity and substantially reduce cost. Ship design software delivers innovations in design, production, and life cycle management for shipbuilders, marine engineering companies and the naval architecture and marine engineering industry.¹⁰ All ship design software has naval architecture and marine engineering solutions designed to meet diverse workflow requirements. From concept and design to deployment and maintenance, ship design software provides solutions built with intelligent technology for every stage of the naval architecture and marine engineering process. With unparalleled ease of use and full integration capabilities, modern ship design solutions are designed to drive increases in productivity. Modern ship design software provides innovative naval architecture and marine engineering solutions that can benefit any size shipbuilding project, including the following:

a. Ship Design and Assembly. With the support for concurrent engineering that today's naval architecture and marine engineering industry demands, modern ship design and assembly software enables shortened production schedules by streamlining design processes. By providing comprehensive functionality needed to design and construct a marine asset, ship design software is a complete design solution for the naval architecture and marine engineering industry.

b. Materials Planning and Procurement. Decreased material and manpower expenses are some of the many benefits that naval architecture and marine engineering companies will see from implementation of modern software materials planning and procurement solution. Such customizable solution can be used by shipyards of any size to meet their individual workflow and workload management needs. From procurement to assembly, including hull and outfitting, modern software materials planning and procurement is a viable solution for the entirety of the shipbuilding process.

c. Information Management. Today's naval architecture and marine engineering companies require better decision support capabilities. In order to make the shipyard more competitive, support for the entire life cycle of a ship, from global design to production and maintenance, is imperative. Good ship design software meets these demands by providing intelligent and innovative solutions that yield lower cost and higher levels of efficiency.

d. Enhanced Capability. The importance of an expansive solution with support for every aspect of the competitive naval architecture and marine engineering industry cannot be overstated. Because all modern and robust ship design and engineering solutions software are flexible and adaptable, they deliver reliable and full-featured capabilities to companies throughout the naval architecture and marine engineering industries.

⁸ Lewis V, Edward (Ed.), Principles of Naval Architecture (2nd Rev.), Society of Naval Architects and Marine Engineers, ISBN 0-939773-00-7, June 1989

⁹ Ibid

¹⁰ Ibid

Overview of CAD Based Software Evolution in Ship Designing

Invention of CAD Systems. History says that the mathematician Euclid of Alexandria was responsible for the development of these CAD/CAM/CAE systems around 350 BC. However, many believe that the work of Pierre Bezier, a French engineer at Arts et Métiers Paris Tech, heralded the invention of 3D CAD more than 2000 years later. In response to his surface-related mathematical work, he created UNISURF between 1966 and 1968 to simplify the design of tools and parts for the automotive sector. Then, UNISURF served as the foundation for the subsequent CAD software generations. CAD systems were only introduced in academic courses a decade later.¹¹In the preliminary stages of the development of CAD Systems, running the software on mainframe computers constrained the use of CAD tools for production. However, the use of CAD systems scattered in numerous engineering fields when this software became usable into workstations and Personal Computers (PCs).

Incorporating CAD Systems in Ship Building Industry

Certain ship design offices could not use computing equipment until the 1960s to increase the productivity of various projects. However, the concept of expressing, fairing, and producing new hull forms from a set of primary ship dimensions and coefficients using mathematical descriptions of ship hull forms was quickly realized to a significant extent. Beginning in the 1960s, using the basic data of the primary ship design, the designer used to produce intrinsically faired ship hull forms. The goal of this kind of software/module was to produce a preliminary hull form suitable for hydrostatics and qualitative appearance.¹² Another module defined as earlier as the generation of hull forms was the fairing one, used to fit (and optionally fair) an existing hull form defined by a table of offsets or using line drawing, bi-arc, and splines techniques. Naval Architects used this type of module to change previously constructed locally fair forms, in which case only the local modification described by point coordinates needs fairing after fitting.

Fitting and fairing are necessary for the entire hull form for non-fair forms designed using alternative approaches. As a result, the earlier CAD Systems were designed with all ship design disciplines (hull form generation, hull fairing, naval architecture calculations, design, and production of structure) coordinated, with the ultimate goal of obtaining ship production most shortly and cost-effectively possible. Since then, the Marine CAD tools have been continuously updated and used as an internal tool at many ship design offices and shipyards, enabling high-quality projects to be completed in unusually short time frames. In 1969, the Spanish company, Bazan (now known as Navantia) was one of the first shipyards to use shipbuilding CAD Systems. Since then, it is not understandable the ship production and design without the use of CAD.

¹¹Neves, M. A. S., "Dynamic stability of ships in regular and irregular seas - An Overview", *Ocean Engineering*, **120**: 362–370, 2016

¹² Ibid

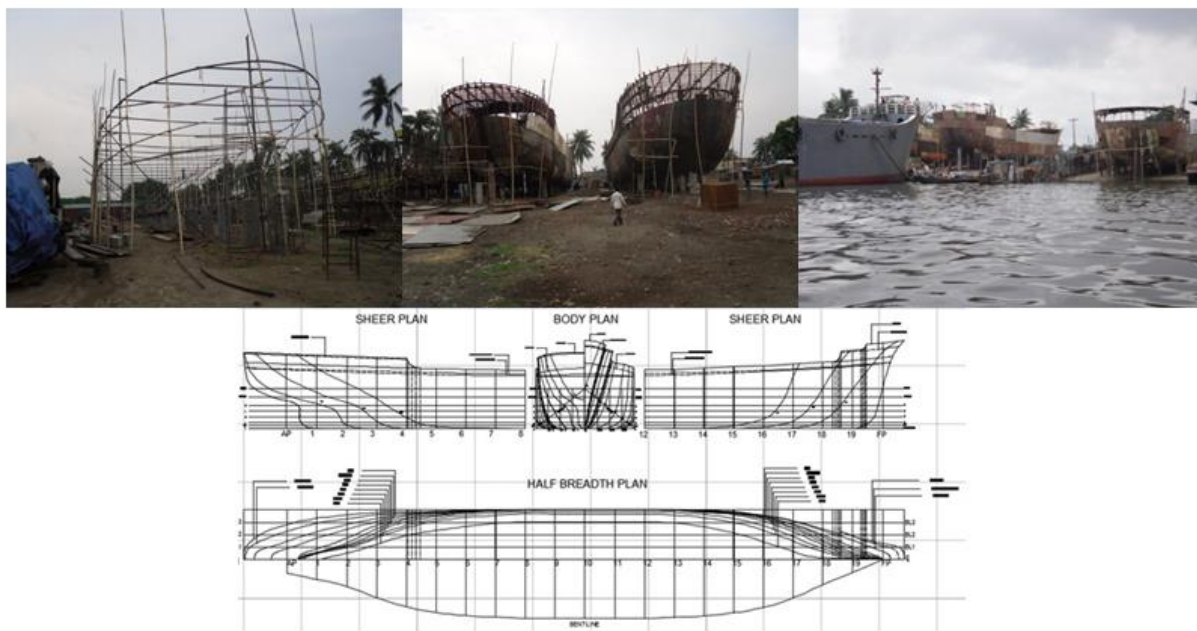


Figure 3: Primitive Ship Building

Adopting Outfitting Tools in Ship Building Industry along with CAD Systems

Since the 1970s, the capabilities of CAD systems in other shipbuilding disciplines like pipeline, equipment, heating ventilation and air conditioning (HVAC), electrical, and beyond have been increased. This evolution happened because of new shipbuilding challenges that required greater coordination between hull construction and outfitting and also compelled maritime software developers to pay special attention to this issue. Some marine CAD programs began to add outfitting tools, while others concentrated on finding a more direct interface with existing plant design-oriented systems.¹³ The actual requirements for the outfitting design are not restricted to close integration with the structural design and were responsible for the evolution of the one-of-a-kind outfitting design tool. In ship design, problem-solving methods, regulations, working procedures, manufacturing information, and so on are so particular to ship design that has a specific tool for outfitting purposes is preferable to attempting to adapt an existing one. Furthermore, this evolution ran parallel to the course of computers, from large computers operated with punching cards to modules running on mainframes only available to the largest shipyards, to minicomputers like PRIME or VAX with monochrome graphical screens, then the UNIX Operating System, and finally working on PCs with amazing graphics and great computing capabilities.

Presently tools for piping, HVAC ducts routing and definition of auxiliary structures such as foundations, gratings, ladders, electrical and accommodation, etc usually include particular environments for equipment modeling and layout. Outfitting design requires to work in a pure 3D environment and with a friendly and suitable user interface.¹⁴ Again, always new developments in outfitting tools have been handicapped by the available technology (hardware, graphic possibilities). Now-a-days it is commonly assumed that outfitting tools should be able to work in a solid visualization method, with enormous amounts of information on the scene by handling dynamically.

Present Evolution of Simulation Based Design Concept using CAD/CAM/CAE Systems

Simulation Based Design(SBD)Concept. The industrial environments of shipbuilding are evolving fast due to technological advancement in the field of latest information and communication technologies. In response to this transforming environment, new concepts have emerged such as simulation-based design (SBD), which is based on a 3D ship CAD system. Such ideas aim to automate every step of the ship-building process, find mistakes early on by using simulation and virtual reality, and make effective decisions. Also, since ship building process from contract through design to building happens concurrently according to owner's requirement, design/manufacturing/maintenance cycle repeats frequently, and information becomes more detailed and complex in each stage. As a result, early information extraction from each stage can be challenging because

¹³https://stellaris.paradoxwikis.com/Ship_designer, accessed on 21 May 2023

¹⁴ <https://www.trustradius.com/computer-aided-design-cad>, accessed on 21 May 2023

many processes rely heavily on labor and require qualitative data. Applying simulation-based design through using Computer is the only method to get around these restrictions and shorten the time it takes for the process to progress from design to manufacturing. Also using simulation-based approaches in the early design stages makes it easier to change designs, resulting in huge savings in cost and performance. At present Computers are used in design, manufacturing, and production management. In the near future, simulation-based shipbuilding will also incorporate information technology like as modeling and simulation. Figure 2 shows how simulation-based ship building will incorporate in near future through the entire transition of shipbuilding process mentioned in figure 1.

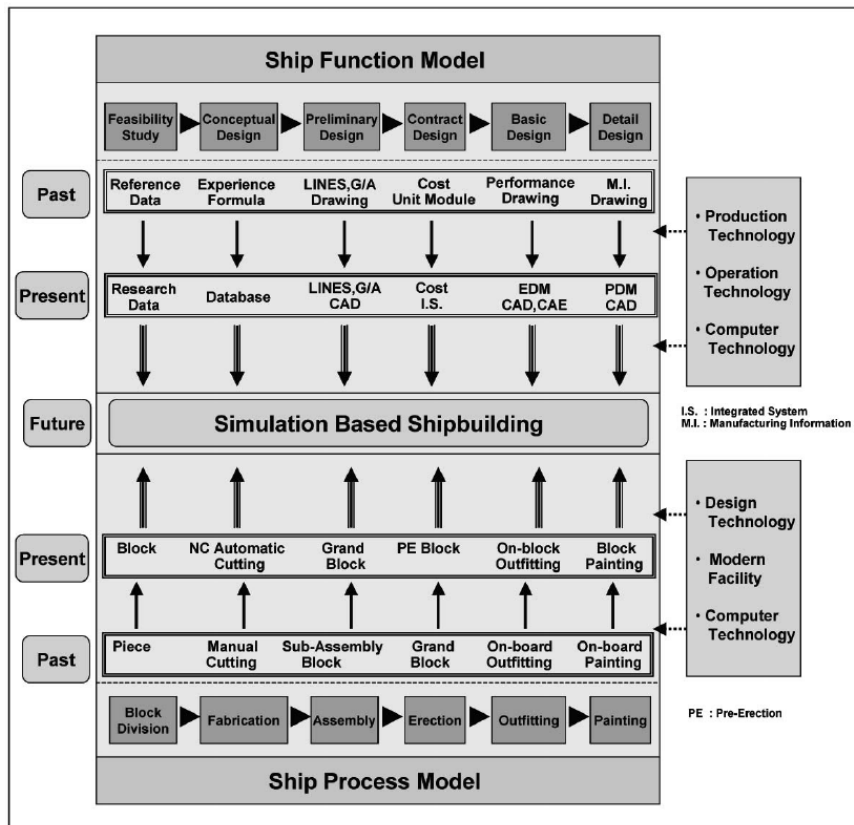


Figure-4: Transition of Simulation Based Shipbuilding Process.¹⁵

Global Trend of Adopting SBD Concept. To transform the historically labor-intensive and experience-driven shipbuilding industry into a knowledge-based and technology-driven industry through the advancement of information technology based on computer technology, in recent years, many government-funded research has been conducted so far.

In United States. In order to create a design system/environment that can decrease the cost of system design and development, shorten development time, and verify and eliminate risks, the Defense Advanced Research Projects Agency (DARPA) of the United States Navy runs an SBD program. Starting in 1996, phase I of the SBD program established an environment for the implementation of SBD, and in phase II, SBD architecture that supports verification of phase I concepts are being developed.^{16&17} DARPA has made an effort to create a few prototypes to use the SBD concept in follow-up research and feasibility studies. Good examples are the operation simulation of LPD-17, a next generation carrier, NSSN submarine development of General Dynamics Electric Boat Division, and Mobile Offshore Base of the Gulf Coast Region Marine Technology Center (GCRMTC). The technology used in these development processes is being commercialized. In addition, Bath

¹⁵ H. Kim, S.-S. Lee, J. H. Park, and J.-G. Lee, 'A model for a simulation-based shipbuilding system in a shipyard manufacturing process,' International Journal of Computer Integrated Manufacturing, Vol. 18, No. 6, 427 – 441, Korea (2005).

¹⁶ Cardner, J., Simulation of Mobile Offshore Base, Project Report, 1993, GCRMTC.

¹⁷ Fast, K., EVS at electric boat, in Proceedings of Deneb's User Group Meeting, October 1996, Troy, MI

Iron Works (BIW) performed a simulation of crane usage, floating dry-dock usage, dock and pier usage, installation and removal of production equipment, emergency vehicle movement and routes through yards, and personnel emergency evacuation routes from ships¹⁸. The Virtual Reality Laboratory (VRL) in the University of Michigan is doing research on the application of virtual reality, such as immersive virtual reality and augmented reality, to industry.¹⁹Structural walk-through modeling, accident simulation, and training simulation are all included in this study. Ship motion simulation and virtual simulations of the shipbuilding process are projects connected to virtual prototyping and virtual reality.

In Europe. Historically, Europe has been the leader in naval/marine-related organizations, shipbuilding systems technology, and inter- or international projects carried out by the European Community under the Competitive and Sustainable Growth (GROWTH) Program. The University of Strathclyde's VRSHIPS-ROPAX 2000 initiative is an example of such a program. The university, in partnership with other European naval-related institutions, runs the program as a part of the Thematic Network (TN) SAFER EURORO II on "Design for Safety." The goal of VRSHIPSROPAX 2000 is to create a complete virtual environment for a life-cycle ship design. Creating a virtual model of a passenger ferry called Safer EURORO II 2001 satisfies the requirement for testing various design components. Also, the Ship Stability Research Centre (SSRC) at the University of Strathclyde is conducting research on computer technology applications and interfaces between human factors as a means of achieving the objective of shipyards such as user requirements, competitiveness of ships, cost efficiency, and safety, under the rapidly changing environment of the shipbuilding industry²⁰. The main project includes Sub-Sea Navigation of Remotely Operated Vehicles (ROV) and Evacuation Simulation of Ro-Ro Ferry Ships. Also renowned shipbuilding company named Damen Naval has research and technology team which is now giving focus on simulation technologies like Virtual Reality (VR), Augmented Reality (AR), Digital Twinning, modelling, and simulation to add value across the four stages of platform development such as concept, design, build, and in-service maintenance and operator training.

In Asia. Japan's government is working to make the shipbuilding sector an innovative business while attempting to preserve its current technological advancement and competitiveness. Under the direction of the Ship and Ocean Foundation (SOF), the Computer Integrated Manufacturing for Shipbuilding (CIMS) project was begun in the mid-1980s and was succeeded by the General Product Model Environment (GPME) project in 1996 to acquire technology for putting ship CIM models to practical use²¹. Recently, the GPME-based advanced CIM related to knowledge sharing technology, and the LINKS project for implementing a virtual shipyard under the CALS concept were

¹⁸Hugan, J.C., Using simulation to evaluate cargo ship design on the LPD17 program, in Proceedings of the Winter Simulation Conference, Orlando, FL, December 2000, pp. 1407–1410.

¹⁹Beier, K., Web-based virtual reality in design and manufacturing applications, in Proceedings of Computer Applications and Information Technology in the Maritime Industries, 2000, Hamburg, Germany. Figure 16. Comparison of total idle time (goliath crane) of erection methods.

²⁰Vassalos, D., Kim, H., Christiansen, G. and Majumder, J., A mesoscopic model for passenger evacuation simulation in a virtual ship environment and performance-based evaluation, in Proceedings of Conference on Pedestrian and Evacuation Dynamics, April 2001, Duisburg, Germany.

²¹ Nagase, Y., Amemiya, T., Ito, K. and Sasaki, Y., GPME modeling methodology and applications, in Proceedings of the 9th International Conference on Computer Applications in Shipbuilding, 1997, Yokohama,



3D Model Generation



Designing Piping System



Block/Module Assembly



Painting and Pre-Erection



Launching



HAT/SAT/Trail

Figure 5: Construction of Aircraft Carrier adopting Simulation Based Ship Designing Concept (Gerald Ford Nuclear Power aircraft carrier of US Navy)²²

completed²³. On the other side, although leading the globe in construction volume, Korea's shipbuilding sector still lags other nations in terms of technology quality. In Korea the Computerized Ship Design and Production System (CSDP) project led by the Korea Research Institute of Ships and Ocean Engineering (KRISO) was initiated to acquire ship CIM-based technology and the ship manufacturing system integration technology development project for acquiring application technology was completed and, recently, preparations have been made for ship CALS/EC development²⁴.

Overview of CAD Tools for Implementing SBD in Worldwide

The shipbuilding model is composed of a function model and a process model. The function model represents design and operational resources related to the functions on ships, such as capacity, floating, movement, etc. based on a virtual 3D prototype. The process model represents the manufacturing process including fabrication, assembly, and erection. Figure 6 shows the framework of the simulation-based

²² <https://www.cnet.com/pictures/meet-the-navys-new-13-billion-aircraft-carrier/11/>

²³ H. Kim, Op Cit, pp 428-429.

²⁴ Lee, J.K., The industry-wide internet for ships and ocean engineering, in Proceedings of the 10th International Conference on Computer Applications in Shipbuilding, Vol. II, p. 17-26, Cambridge, Massachusetts, 1999.

shipbuilding model. In order to realize simulation-based shipbuilding, it is important to represent both function modelling of the design and the operational resources related to ship functions and process modelling of the manufacturing processes, associated plans, and manufacturing resources. Shipyards, ship registration offices, engineering companies, ship owners, and marine transportation corporations should exchange information about the results of such modelling and information of virtual ship prototypes. Figure 6 also shows the planning-level information about these models including the function model and the process model of ships for simulation-based shipbuilding. Naval architects and engineers use function models to satisfy the owner's requirements. They make sure that the final product meets all of its intended functions by working from reports and drawings. Different CAD/CAM/CAE tools are used around the world to optimize workflow and ensure accuracy in design processes.

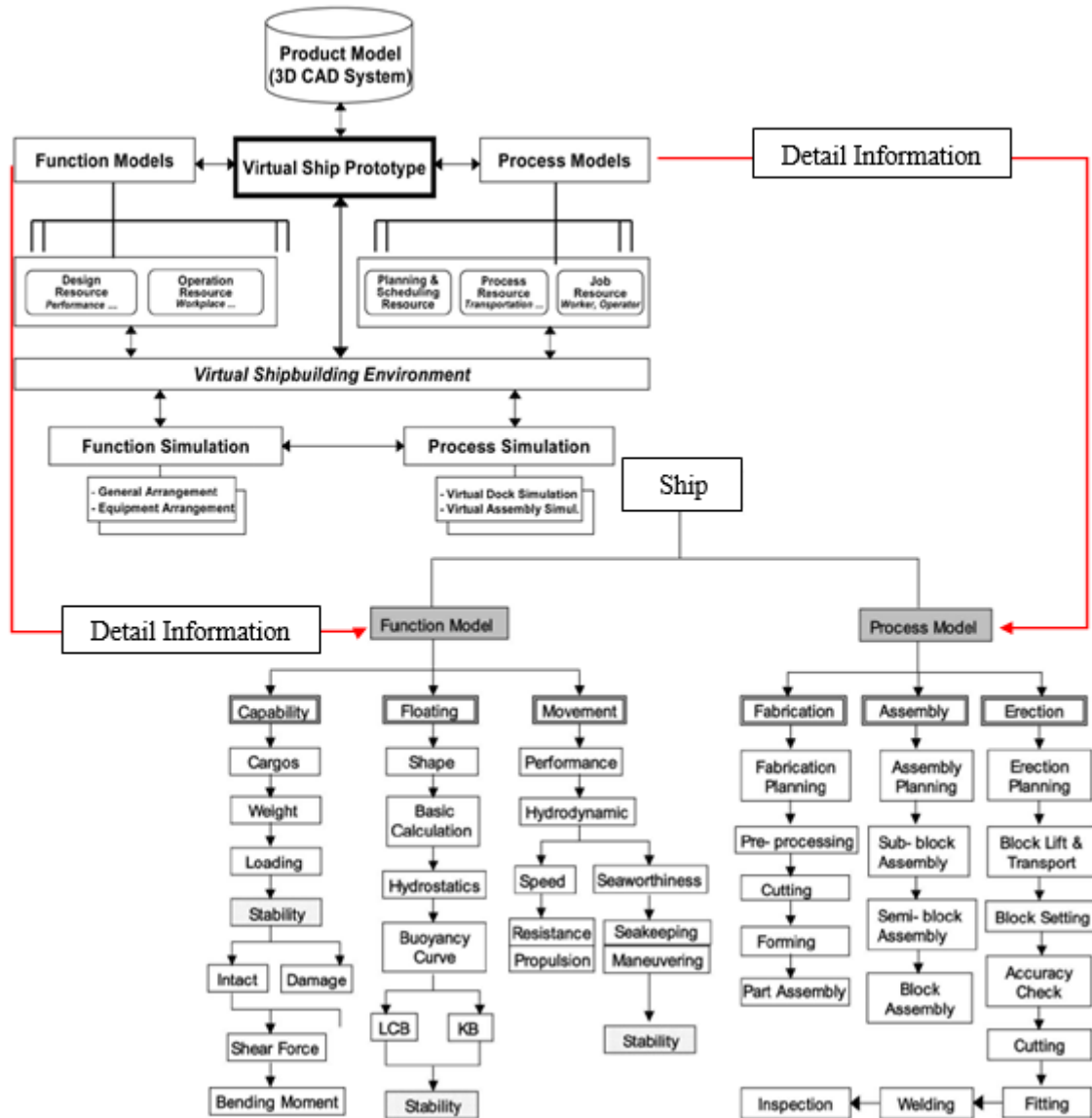


Figure 6: Framework and Associated Planning Level Information for Simulation-Based Shipbuilding²⁵

Determining Ship Dimension and Optimizing Capability of Ship

Naval architects and engineers use various CAD-based 2D and 3D software, such as Auto Ship, Auto CAD, Rhino 3D, FORAN and Auto Ship, to generate a full Lines Plan and General Arrangement Plan throughout all design phases to maximize the ship's capability. Engineers used these to develop the capacity plan, top-down sketch, mechanical layout, and systems installed on board. With the help of this software,

²⁵ H. Kim, Loc Cit, pp 428.

architects generate midship sections and include structural components like stiffeners, girders, beams, etc. Again, in conjunction with the owner, architects produce 3D designs from 2D designs for further visualization and analysis. With this 3D software, architects can also prepare diagrammatic arrangements for HVAC systems, pipe fitting systems, fire control systems, navigation systems, combat systems, etc. Engineers further evaluate structural strength, hydrostatic stability, dynamic stability, damage load condition, seakeeping, maneuvering, etc. from the 3D drawings in detail throughout the whole design process. In figure 4 the software used in the aforementioned purpose and their special purpose are illustrated.

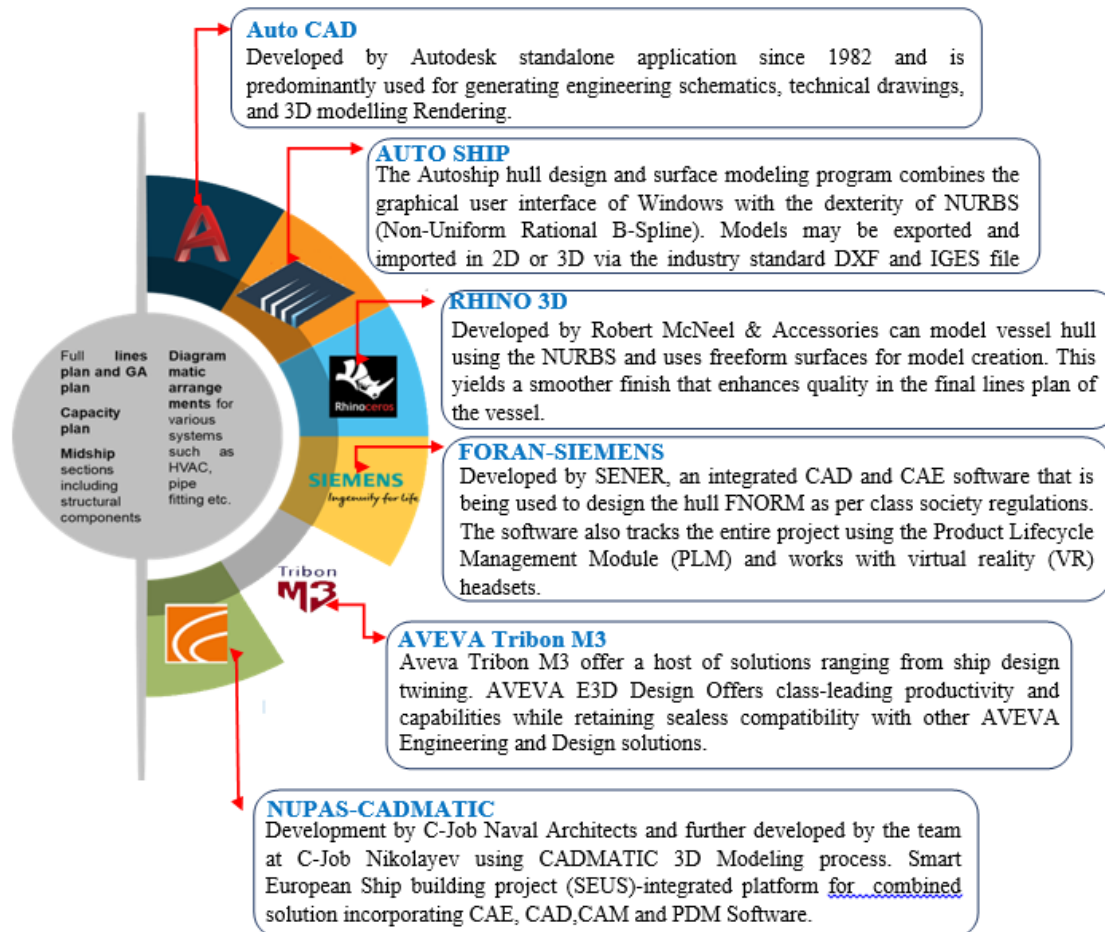


Figure 7: Software Used for Determining Ship Dimension and Capability

Determining Structural Analysis

After designing the 3D external hull form the final general arrangement plan in accordance with safety and comfort standards, architects can use various techniques to design internal structural parts. Midship and other frame-wise sections comprising structural parts like beams, girders, stiffeners, etc. require the use of these instruments. These include programs that analyze stress on a ship using a finite element approach and beam theory. Some of the most commonly used software for this purpose are Ansys Structural, MARS 2000, Siemens FEMAP and Nastran, STAAD PRO, MATLAB, etc.

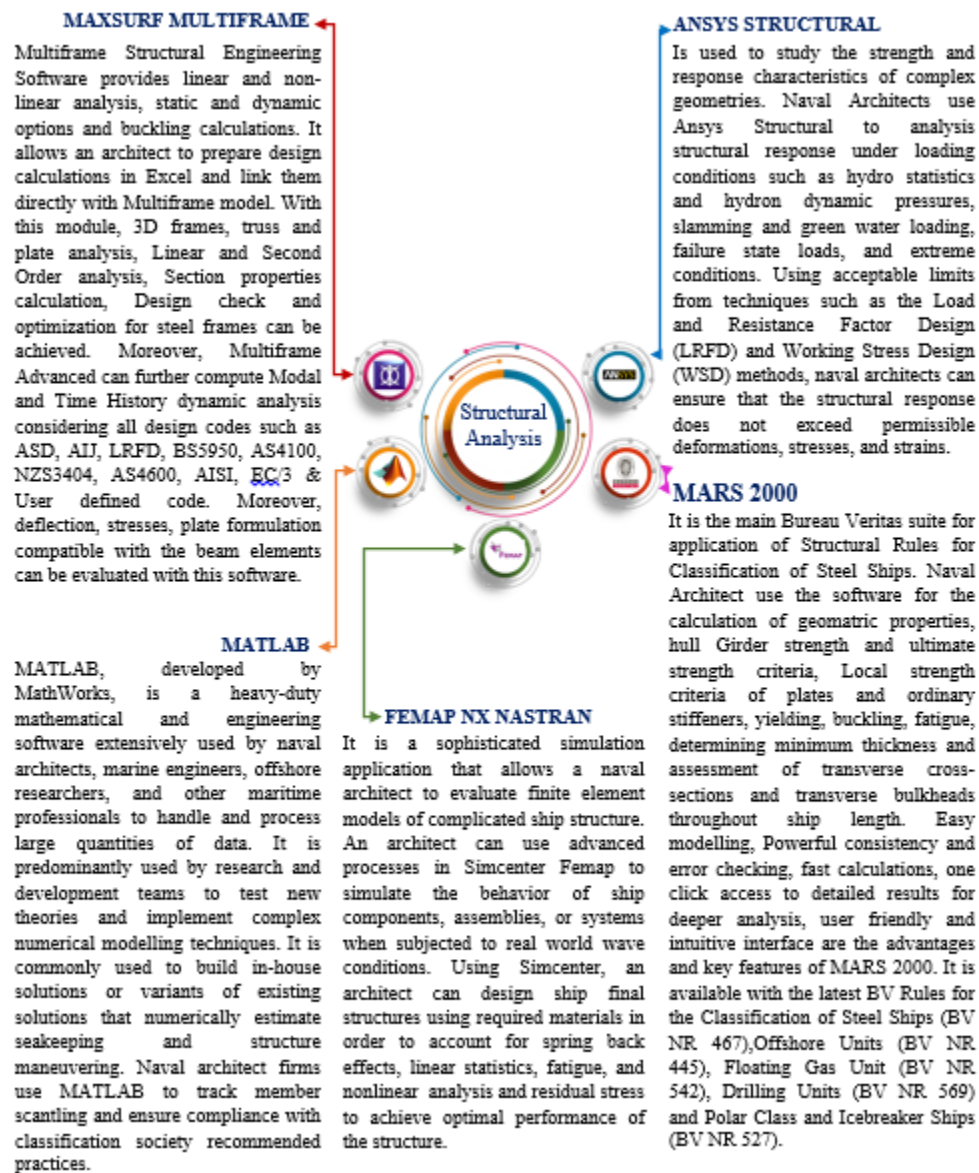


Figure 8: Software Widely Used for Analyzing Ship Structural Strength

Analyzing Hydrostatics, Hydrodynamics, and Stability

The designs that have undergone structural analysis are then integrated into static stability tools to check for stability. Tools for hydrodynamics guarantee the building is also stable in wind and wave conditions. A few apps can also calculate the resistance, suggest modifications, create add-ons, and calculate the design's sailing speed. Maxsurf Hydrodynamics, MOSES, Ansys Fluent, Auto Hydro are the widely used software for hydrostatics analysis.

MAXSURF STABILITY

Maxsurf Stability module can assess the stability and strength characteristics of a design generated by Maxsurf Modeler. Stability provides the Maxsurf user with a wide range of powerful analysis capabilities to handle all types of stability and strength calculations. Precise calculations are performed directly from the trimmed Maxsurf NURB Surface model without the need for offsets or batch file preparation. The wide range of analysis, data entry and data display options within stability make it an indispensable tool for designers of all types of all vessels. For designers with a limited budget, the basic Stability suite contains only the intact hydro statistics, and large angle stability analysis method. Stability enterprise adds probabilistic damage

AUTO HYDRO

Autohydro is the state-of-the-art hydrostatics and stability program. It performs intact and damaged analyses and produces customizable stability reports which are accepted by all major approval bodies. Autohydro is a complete hydrostatics and stability calculations program for naval architects, ship designers and marine engineers. A true 'floating simulator', Autohydro reports the reaction of the model to various conditions such as a loading configuration, a damage situation, conditions involving outside forces, wind or high-speed turning momentum or some combination of these. Autohydro can also be used to obtain hull form characteristics and capacities. Vessel attitude is displayed graphically and in text on the screen. Report information, text, and graphs, can be shown on the screen, printed, saved, or exported to other Windows applications.

Stability Analysis



MOSES

Moses is another software from Bentley System and part of its overall naval architecture and marine engineering suite. Unlike Maxsurf that primarily focuses on ships and other ocean-going vessels. Moses uses several features to determine model hydro statistics, hydrodynamics, mooring, anchoring, and overall stability. It can also run simulations to test for different states off the offshore structure including transportation, launching, lifting and lifetime performance. Running simulations cuts down on operational time and also predicts possible fault or flaws in the intended operation.

ANSYS FLUENT

Is an industry-standard module developed by Ansys that deals with CFD or studying fluid responses around a body. Fluent can be used for a single phase or poly-phase flows to simulate conditions for the superstructure, submerged part of the hull, and the portion of the hull that operates in both the submerged and surfaced condition. Naval architects prefer Fluent for determining drag coefficients, resistance, contributions from the hull, and study the fluid flow around the hull using poly-phase flows, the wave-making effect at the ship's bow, providing an initial estimate of characteristics for designing a ship's bulbous bow.

VERISTER

Veristar Stability is a program intended to calculate intact and damage stability together with longitudinal strength in line with IACS unified requirements. It includes a user-friendly interface and the most advanced graphic interactive methods. Veristar Stability includes data input for the creation of 3D models and intact stability processing. The module can provide Hydrostatics Particulars, Down-flooding Curves & Tables, Righting Levers KN, Calculation of GZ Curves, etc. It has additional modules for Damage Stability (including longitudinal strength distribution for damaged condition), Subdivision and Damage Stability of Passenger Vessels and Dry Cargo Ships and also Grain Shifting Moment calculation.

Figure 9: Software Used for Analyzing Ship's Stability

Determining Ship Resistance, Required Power and Analyzing Sea keeping, Maneuvering

The resistance force acting on a hull is caused by the characteristics of both water and the hull. To reduce the wave resistance and optimize the requirement of Engine power, resistance and power calculation is very important in naval architecture field. There are different approaches to predict the resistance in the design phase. Well known methods are Computational Fluid Dynamics (CFD), Model Test, the Savitsky Method, the Holtrop & Menen Method and the slender body method. On the other hand, maneuvering and seakeeping are another two important naval architecture research areas. There are several methods to determine a vessel's behavior, but most of them are time-consuming, apply linear techniques or introduce several simplifications. After conducting Hydrostatics, Hydrodynamics, and Stability analysis of the CAD design, resistance, power, seakeeping & Maneuvering performance of the newly designed ship is evaluated using the below mentioned wide known software.

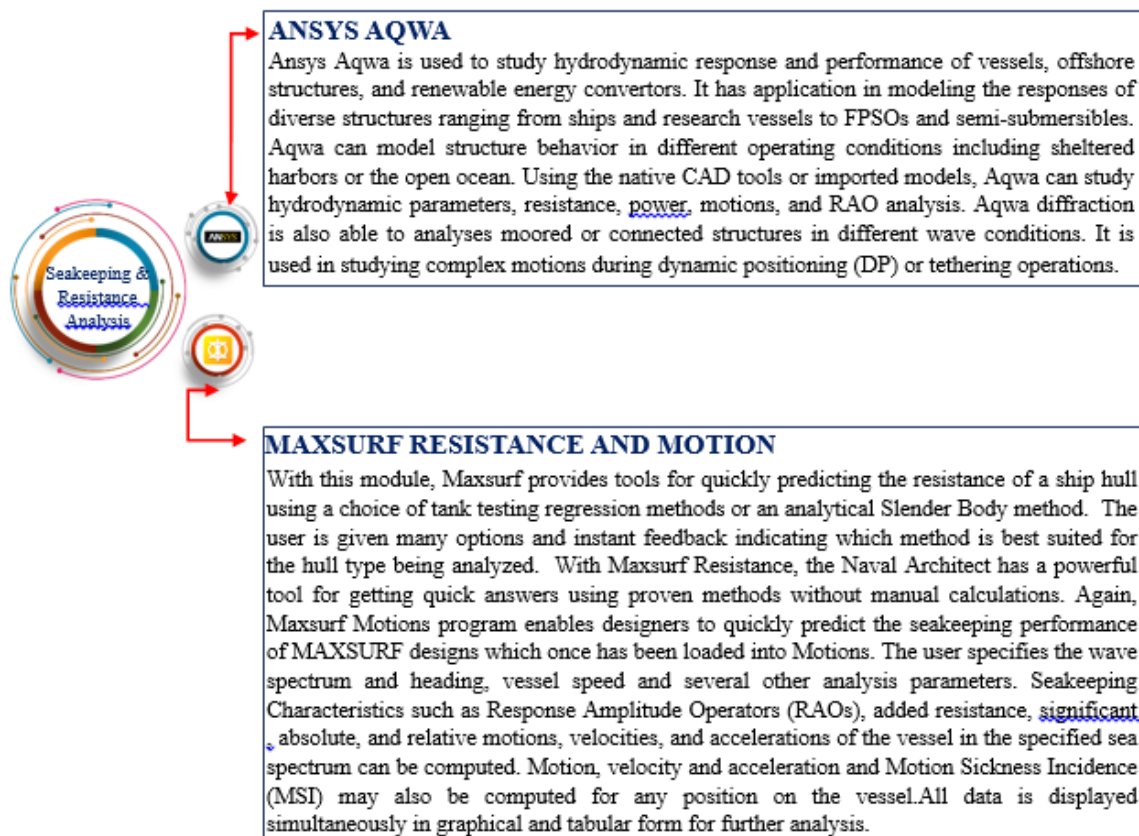


Figure 10: Software Used for Analyzing Seakeeping and Maneuvering

For Project Planning and Management

To keep track of these varied processes, project planning software manages and budget the entire operation before a single dollar is even spent. Certain firms specialize in designing integrated suites that have many of the above software and tools integrated into a single workstation.²⁶ By installing various plug-ins or features, an entire structure can be designed from scratch.

²⁶<https://www.techtargt.com/whatis/definition/CAD-computer-aided-design>, accessed on 21 May 2023

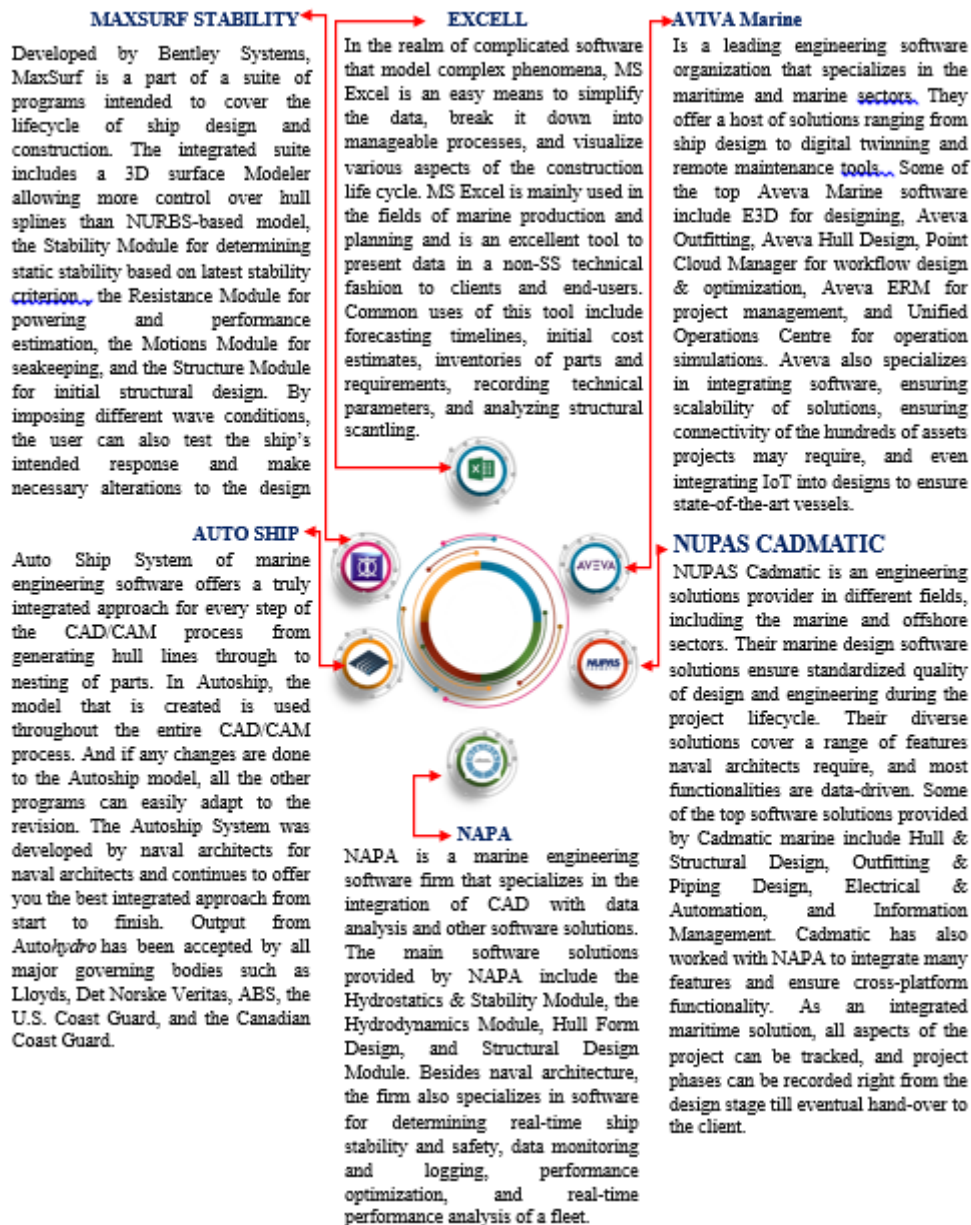


Figure 11: Software Used for Project Planning Software, Integrated Suites, and Workstations

Comparison among Ship Designing Software at A Glance

Accredited by The Classification Society. International Association of Classification Society or IACS accredited a large variety of ship building software solutions.²⁷These software enables the architectures and engineers to comply with rules, statutory requirements and optimize the performance of the ship. Table 1 shows the software which are approved by the classification societies so far:

Table 1: Common ship design software which are approved by the classification societies or IACS

Technical Features	Approval From Class								Remark
	ABS	DNV	LRS	BV	IRS	GL	NKK	RINA	
AUTO SHIP	NO	YES	YES	NO	NO	YES	NO	NO	Delta Marin for 3D modeling is accredited by
MAXSURF	NO	NO	NO	NO	NO	NO	NO	NO	
AVEVA	YES	NO	NO	YES	NO	NO	NO	YES	

²⁷<https://www.marineinsight.com/maritime-law/safety-of-life-at-sea-solas-convention-for-prevention-of-marine-pollution-marpol-a-general-overview>, accessed on 21 May 2023

RHINO 3D	NO	NO	NO	NO	NO	NO	NO	NO	classification society DNV
FORAN NX NASTRAN	YES	YES	YES	YES	YES	YES	YES	NO	
AUTO CAD	YES	YES	YES	YES	YES	YES	YES	NO	
SOLID WORKS	NO	NO	NO	NO	NO	NO	NO	NO	
NAPA	NO	NO	NO	YES	NO	NO	YES	NO	

From the Perspective of Line Fairing and Parametric 2D/3D Hull Generation. Among the 3D CAD software Auto Cad, Solid Works and Rhino 3D cannot generate parametric hull based on length Breadth, and Depth, draft, LCB, etc.²⁸. Also, these software cannot generate hull from by line distortion approach from table of offsets. On the contrary, Auto Ship, Maxsurf, Aveva, Foran NX NASTRAN and Napa have extensive library of predefined hull forms and Auto ship has a built-in foil library for generating Parametric Hull. In addition, for generating hull of a ship AVEVA, NAPA and FORAN automatically uses stored design intent information for each design object, rather than specifying 'numeric' geometry or moving the control points. On the contrary, designer generates hull by moving control points located in Hull NURBS in Maxsurf.²⁹ Again, AutoShip prefers to rely more on command-based interface for this purpose. Fairing of hull lines to full scale and Generating table of Offsets from the lines developed and merging Bulbous Bow and appendages are also possible in Maxsurf, AVEVA, FORAN, NAPA and Auto Ship.

From the Perspective of Structural Strength Analysis. Ship Structure, NX NASTRAN, AVEVA, ANSYS, MARS 2000, MAXSURF have interfaced with major FEM packages. In this regard, Mars 2000 has incorporated BV Rules and Maxsurf will incorporate LRS rules in future. Auto ship can create structural design based on classification society's rules and regulation. Construction Module to fix compartments, structural members, and equipment to check accessibility and exporting structural data to CNC cutting machines are possible using Ship Constructor, NAPA, FORAN NX NASTRAN, AVEVA.³⁰ For this purpose, Maxsurf is not useful and thereby Ship Constructor is being used for the additional supplement. Section modules, Shear Force & Bending Moment computations of the Hull Girder can be calculated using Maxsurf, NX NASTRAN. On the contrary Autohydro cannot perform section modulus or moment of inertia calculation.

From the Perspective of Stability Analysis. Maxsurf, Aveva, NAPA, Auto Hydro and Hydro Max can analyze the Hydrostatic particulars from the lines for even keel as well as inclined plane, Bonjean Curves (areas, moments), Cross Curves of stability, Capacity computations, Hull/Structural weight, and CG calculations for floodable length Calculations. However, Maxsurf indicates that Bonjean curves are no longer used due to being superseded by more modern calculation. All this software can generate complete Stability Booklet without need to collate external data which includes Intact & Damage Stability, probabilistic damage calculations as per SOLAS requirements (Chapter II-1) (except Maxsurf). This software can analyze the stability of designed ship based on predefined Stability Criteria for diff. vessel types and Class rules.

From Perspective of Cost Purchase. Figure 12 shows that the software used for determining ship dimensions, fairing lines, and hull generation (2D and 3D) are comparatively cheaper than other special purpose-oriented software. Since this software are widely used not only in ship designing field but also in other industries like the civil industry, the aviation industry, the automotive industry, etc., they are relatively cheaper. On the contrary, purpose-oriented software, like that for analyzing structural strength and stability, have high purchase cost since these programs evaluate structural integrity and stability according to the IACS and IMO Rules. Apart from analyzing the structural strength and stability of marine and offshore structures, these software are also widely used in the aviation industry. But software for analyzing resistance, power, seakeeping, and maneuvering characteristics of newly designed ships and offshore structures have higher purchase cost, since they are integrated with CFD analysis and the ship's response against complex wave pattern analysis.³¹ These programs are used on a limited scale in the field of naval architectural research as well as by ship design firms when establishing a new design or pattern for a ship's hull. Furthermore, project planning software just keep track of the planning of various stages from ship design to ship construction, integrating the software for the above-mentioned purpose into a single workstation.³² As a result of the benefits that these types of software provide to naval architects, they are among the most affordable. Since purpose-oriented software like software for analyzing stability and structural strength and software for determining resistance, power, sea keeping, and

²⁸<https://www.marineinsight.com/naval-architecture/top-20-software-used-in-naval-architecture>, accessed on 21 May 2023

²⁹ Ibid

³⁰ Ibid

³¹<https://www.sciencedirect.com/science/article/pii/S0029801822010848>, accessed on 21 May 2023

³² Farin, Gerald; Hoschek, Josef; Kim, Myung-Soo, Handbook of computer aided geometric design [electronic resource, Elsevier, ISBN 978-0-444-51104-1, 2002

maneuvering have high purchase cost, Bangladeshi Ship Designing Sections generally use the crack version of this software, which comes with significant project integrity, data security, financial, and legal risks.

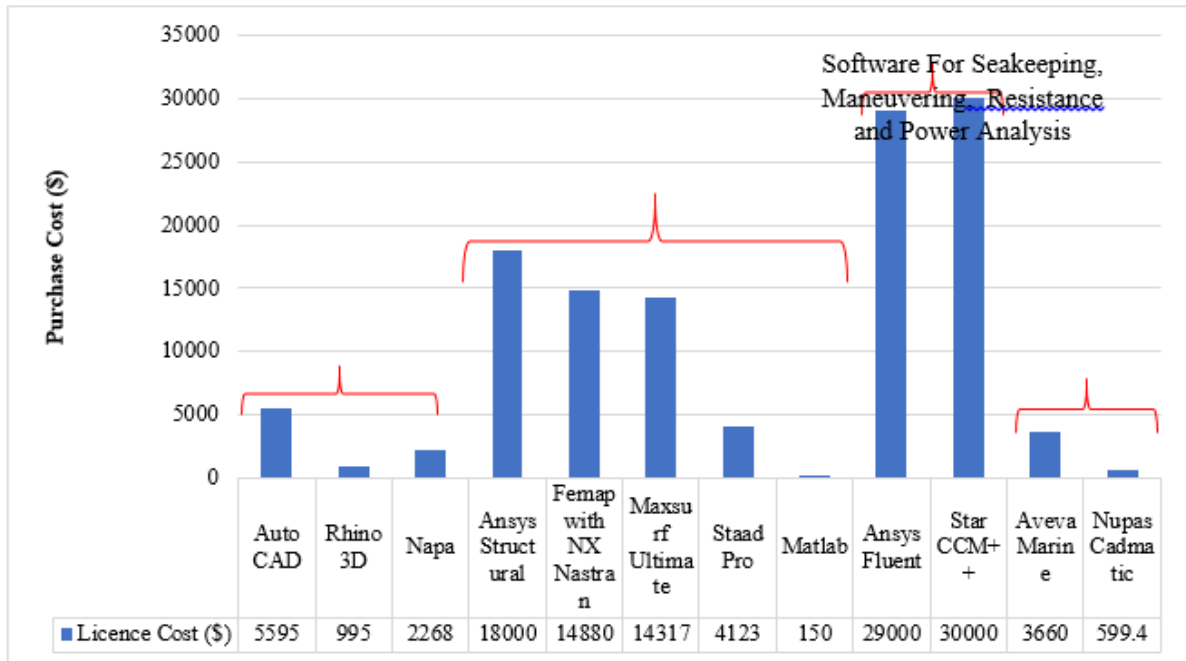


Figure 12: Cost Comparison between the Software used in Naval Architecture Field

Software for Structural Strength and stability analysis

Software for 2D and 3D Hull Modelling

Software for project planning software

State of Ship Designing Capability of Local Shipbuilding Industry

BN requires to sort out her weakness in constructing warships indigenously and to take remedial actions to enhance her capability. There are many weaknesses which require necessary actions to get addressed. Among those, the main weakness of our shipbuilding capability is the lack of design expertise and facilities. All private and public shipbuilding industries in Bangladesh procure designs from abroad and mostly make a copy ship from them. The main reason for our lacking design capability is the small market for building new ships in the country.³³ Designing a new ship requires a proper design cell dedicated for modern designs. Moreover, a full-fledged design set up includes precision matters like hydrodynamics of ships profile, hydrostatics, speed, and power requirements, depending on ship’s resistance, appendages etc. To verify all these requirements, making of model and proper model testing is a prerequisite. But there is no Model Testing Towing Tank and other related facilities in Bangladesh to verify the required parameters of the designed ship before it is built. The whole gamut needs to be attended in a co-ordinate manner.

Tools Used by Naval Architects in Bangladesh. Over the last few years Bangladesh could not progress so much in indigenous ship designing sector. However, in this sector around a dozen of local ship designing house have progressed significantly in case of indigenous ship designing. Among those ship designing firm like Marine House, Meta Centre and Three Angle has achieved the capability to design small scale local ships indigenously for inland and coastal route under International Association of Classification Society (IACS).

³³Abedin, C. A. "Warship Building in Bangladesh, Problems and Prospectus: Analysis and Recommendations", NDC E-JOURNAL, 6(1), 91-111, Bangladesh (2007)

Recently some local ship design firm design 06 (six) in no Bangladesh Navy operated LCU and these are constructed by Khulna Shipyard, prior taking approval from International Classification Society. Currently these LCUs are being operated by Bangladesh Navy successfully. Among the software used by this Bangladeshi design firm, Auto CAD is widely used for generating 2D drawings like General Arrangement Plan, Lines Plan, Shell Expansion Drawing, Machinery Space Drawing, Propulsion Drawing etc. Then Rhino 3D is used to generate 3D hull and piping system. For structural analysis FemapNastran and Mars 2000 software are used in Bangladeshi Designing Firm to finalize midship and other frame wise sections to ensure that structural components comply the Class Rules. For hydrostatic stability, damage stability, hydro dynamic stability Maxsurf Stability is widely used. On the contrary, to meet up owner's requirement for CFD analysis, designing firms are yet too capable of using the CFD analyzing tools. However, with the help of Ansys fluent, from foreign designing firms this type of analysis is being conducted. For analyzing Motion and Sea Keeping of the ship structure, MaxsurfMotion is used in limited scale. For overall project Management and for cross checking of the parameters of the designed ship that complies Class Regulation, NAPA – Integrated Maritime Solutions is being widely used in those firm house.

Tools Used by Naval Architects in BN Owned Shipyards. Khulna Shipyard (KSY), Dockyard and Engineering Works Limited (DEW) and Chittagong Dry Dock Limited (CDDL) are the BN owned shipyards. So far, KSY and DEW has achieved the success of constructing warship like LPC. PC, Tug, Floating Crane with the help of foreign engineers. On the contrary, till now these shipyards could not produce any design of warships which they have already built. They have bought design from the ship manufacturing yard from foreign countries and with the help of foreign engineers, they could build warships indigenously. Again, CDDL still could not develop their capacity to build warships at all. According to 'Forces Goal 2030', CDDL will have to build five new frigates. But this project requires massive infrastructure development and capacity development of CDDL. At the same time, CDDL needs to develop its design section capacity to establish as a full-fledged design section. Presently capability of design section situated at CDDL is of limited scale.

Among these three shipyards, only design section of KSY has the capability to design up to production level. Moreover, KSY still does not have the capacity to design ships indigenously and get it approved by classification societies. However, it has achieved the ability to modify class approved ships drawings necessarily. KSY Design section uses tools like Auto CAD for correcting GA plan of previously built ships under supervision of classification society, Rhino 3D for generating Hull, Maxsurf stability for analyzing stability of newly modified design. To enhance the capability to analyze the structural strength, CFD analysis, sea Keeping and Maneuvering capability of warships etc KSY has a plan to purchase Napa, GHS, Auto ship and Ships Con.

DEW also cannot design indigenously. The shipyard procures ship class approved designs from foreign shipyard. However, they can modify the designs under class supervision using Auto CAD and analyze the stability using Maxsurf. The shipyard still cannot achieve the capability to analyze the structural strength, sea keeping, and other analyses related to ship designing. On the Contrary, since CDDL still did not build any warships yet, the capacity of the design section of the shipyard is not so much. CDDL design section uses only Auto Cad to design docking plan and design related to production.

Future Design Approach and Way Forward

Mission Focused Design. Let us talk about the armed forces platform design in general and naval ship design in particular. Future armed forces need to be more concentrated on mission-focused designs because "the synchronization, management, and coordination of concepts, activities, technologies, requirements programs, and budget plans will advise and guide key decisions making on the end-to-end mission." This idea is contrast with recent platform-centric designs concept as it failed to integrate the departments in broader warfare concepts.³⁴ The capabilities of future Navy systems will be measured not by the individual attributes of a single hull type, rather by the combination of the hull's combat capabilities, capacity, and ability to interact with off-hull systems. Modern Navy should have the tools and workforce to embrace this paradigm shift, as well as Navy acquisition leaders must take positive action to achieve this end state. Modern Navy must improve its development of digital models and simulations of planned systems and validate concepts of employment within live, virtual, and constructive (LVC) test environments. Decision makers' planners should be capable to integrate digital models and simulations to optimize concepts of operations and integrate mission-focused design³⁵.

³⁴ Government Accountability Officer, Littoral Combat Ship: Actions Needs to Address Significant Operational Challenges and Implement Planned Sustainment Approach, February 2022

³⁵ Proceedings: US Naval institute, Oct 2022

Digital Model Approach. For programmatic, organizational, and technical reasons, the Navy's legacy approach to platform design is embodied in its use of physical prototypes. The Navy builds physical prototypes to test platform-centric operational concepts of operations, and integration with other systems appears to be of secondary importance. Physical prototyping is certainly required for effective material design, but, in isolation, it fails to deliver critical information such as that needed to fulfill the distributed maritime operations concept, for example, which requires the integration of sensors and shooters across time and space. Legacy document-based systems engineering generates static design artifacts, such as drawings, specification documents, and test plans. Any given Defense Acquisition System it requires around one hundred separate design documents to meet regulatory, statutory, or component requirements. These document libraries become rows bookshelves decision is made, creating serious challenges for integrated product teams.

Digital engineering uses models and authoritative data to coordinate and integrate all disciplines and phases of work for the life cycle of a platform or system Having a central digital model ensures that any design team accessing the model always accesses what integrators all the "single source of truth." Digital models can simulate real-world physics and conditions or can be functional models designed to explore system configurations. This model-based approach allows engineers and acquisition professionals to evaluate designs in digital space with a high degree of fidelity before building costly physical prototypes. A key contribution to the success of the US Navy Virginia-class submarine program was its full rendering in digital computer-aided design (CAD) software³⁶. CAD programs used to design Virginia excelled in creating geometric models that were useful for piping arrangement, maintenance task analysis, and design aspects involved in the arrangement of physical objects. However, CAD is only one tool in the digital transformation toolkit, and CAD typically only comes into use after system requirements have been codified and the system's rough form begins to take shape. CAD model is extremely useful, but it is not capable of allowing designers to consider trade-offs in the same way as an integrated digital model.

³⁶ Congressional Research Service, Navy Virginia (SSN-774) Class Attack submarine Procurement: Background and Issue for Congress, 28 April 2022



Figure 13: Modular Construction of Submarine (Virginia-class Nuclear Power submarine of the US Navy)³⁷

³⁷ <https://bremolympicnlus.wordpress.com/2015/09/03/virginia-class-submarine-construction,21May 2023>



Figure 14: Modular construction of modern aircraft (Aircraft Carrier Gerald R Ford of the US Navy)³⁸

A key benefit of examining many resource configurations for an integrated digital design is the ability to identify realistic performance capacities. The Congressional Research Service and the Government Accountability Office frequently assess whether the Navy meets its own internally set measures of performance such as reliability, availability, and maintainability (RAM). Another key advantage of digital models is the ability to seamlessly make changes across a system. Traditional program management practices require that the government develop detailed technical requirements after evaluating potential concepts of operations those requirements are passed to industry, where the detailed design work takes place. Much of this work is done in CAD Significant technological challenges encountered during the design process can lead to cost overruns and delays because designers and the government must resolve the issue. Digital models allow for more-detailed design work earlier in the requirements development phase³⁹. They also permit verification of concepts of operations models to be rerun once detailed models are completed.

Integrate War-Gaming with Technical Design. War-gaming provides a lower cost, easily repeatable process for testing concepts of operations and future system needs for any naval force. While war-games excel at parts of this, they often lack the detailed physical models necessary for developing system requirement documents. Thus, the war-game's value remains locked in the document-based deliverable the team produces. The Navy historically has relied on war-gaming develop future concepts of operations and engineering design to evaluate future system requirements, but these activities too often occur in silos. However, the attendant costs, long development timelines, and geographic limitations of physical test infrastructure mean only a few prototypes are affordable. In addition, test infrastructure is not collocated with war gaming centers limiting designers' ability to rapidly integrate war-gaming lessons into system design⁴⁰.

Digital models can merge the intensive efforts associated with prototyping and the flexibility of war-games in hybrid LVC environments, which include a mix of the natural world (live), a simulated environment virtual), and an operator interface through which role players may employ a mix of real and synthetic players (constructive), Integrating digital models into LVC environments allows for both detailed models of the physical world and repeated evaluation of these systems by war-gamers and engineers alike, at lower costs than physical prototypes.⁴¹ Testing in this environment means changes in technical requirements can be evaluated against a

³⁸<https://www.businessinsider.com/uss-gerald-r-ford-construction-of-the-most-expensive-ship-ever-2013-7>, accessed on 23 May 2023

³⁹ Department of the Navy, Navy and Marine corps Digital Systems Engineering Transformation Strategy, June 2020

⁴⁰ International Council on systems Engineering, Systems Engineering Vision 2035, 2021

⁴¹H. Kim, Op Cit, pp 441.

system's ability to meet concepts of operations requirements. Requirements created from digital systems can be handed to contractors for construction with increased confidence that the delivered system will meet fleet needs.

II. Conclusion

Existing and usual design process requires an extensive collection of paper documents in binders that must be manually updated each time there is even a minor design change. Over time, the paperwork for a single class of ships might feel as if it could fill a warehouse. A digital model could exist on a single drive. Today's, digital models last for the lifetime of the system, not just a single phase of acquisition. As system matures, the models keep pace and allow for continued verification of designs and requirements a critical feature. As platform use-cases change or real-world data is gathered, that information is fed back into model. And each mature model contributes to the digital ecosystem for the benefit of future programs. Digital models can simulate real-world physics and conditions or can be functional models designed to explore system configurations.

Since the shipbuilding sector is vital for creating a strong maritime nation in the twenty-first century, the information-driven society of this sector requires continuous upgradation and development. For this, innovation in conventional design and manufacturing processes and information/automation technology should be supplemented. The shipbuilding industry today promotes CAD/CAM-based next-generation shipbuilding systems. Fundamentally, the goals of these systems include early error detection, effective decision-making, automation of traditional procedures, enhanced productivity and quality, and the quick manufacturing and production of ships. The ship building industry is one of the most demanding in terms of exchange of information between companies and within different sections of the organization. In which large amounts of information are managed and where each project requires specialized tools that ensure the proper execution of those specific projects.

Bangladesh should pay great attention to simulation-based manufacturing as like as the major shipbuilding nation to achieve indigenous ship design capabilities and enhance product quality. Also, apart from adopting it in various ship design stages only, simulation-based manufacturing should also be used for the block erection, assembly, processing, cutting, and testing processes in the local shipyards as per application and operational requirements. Because in the near future, by applying virtual simulation technology to the design, modeling, analysis, simulation, manufacturing, testing, and information systems under simulation-based manufacturing environments will build a foundation for concurrent engineering systems, which will be a significant driver of the competitiveness of the shipbuilding industry. So, modern, efficient and effective ship design software are the only solution for optimum ship design, construction, testing, quality assurance, management and collaborative work within the same project in which several designers experts and technicians can participate concurrently or the rapid integration with other sections and platforms to ensure the quality and standard of the project and also ensure its optimal management, workmanship, timely delivery and efficiency.

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