

Corrosion Influence on Mechanical Properties of Corroded and Inhibited Steel Bars in Concrete with Applied Currents Potential Measurement

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ABSTRACT: Reinforcing steel passivity is broken down by a loss of alkalinity due to chloride attack or carbonation of concrete structures found in the coastal marine environment. Investigative studies on the diminution of the trend of passivity loss was evaluated with the use of natural inorganic exudates / resins paste of milicia excels on 12mm diameter reinforcement with coated varying thicknesses of 150 μ m, 300 μ m and 450 μ m, embedded in concrete slab specimens, immersed partially in corrosive media with accelerated applied currents potential of -200 mV through 1200mV, with a scan rate of 1mV/s to examined half cell potential, concrete resistivity and tensile strength properties for non- coated (corroded) and coated concrete specimens. Results of concrete resistivity ρ , k Ω cm versus potential $E_{corr, mV}$ relationship which showed average potential E_{corr} coated percentile value of 31.81826% and percentile difference -68.1817% over 232.0581% corroded specimen. Obtained average results of concrete resistivity ρ , percentile average value is 185.4484% and percentile difference 85.44844% over -41.9254% corroded specimen. Obtained average mechanical properties "ultimate strength" of coated specimen percentile value of 97.66965% and percentile difference -2.33035% over 7.621406% corroded specimen. Average mechanical properties "weight loss of steel" of coated percentile value of 58.97121% and percentile difference -41.0288% over 70.73893% corroded. Average mechanical properties "cross- section area reduction" of coated percentile average value 114.0564% and percentile difference 14.05639% over -12.3241% corroded specimen. Coated specimens result showed no corrosion potential. Corroded specimen cross- section area reduction results showed higher percentile reduction values due to effect of corrosion on the mechanical properties of steel. Corroded specimen results of weight loss of steel showed higher percentile values against control and coated specimens due to surface attack and fibre/ribbed removal from corrosion effect on the mechanical properties of steel. High ultimate yields of corroded specimens with low load application to control and coated specimens resulted to corrosion attack on the mechanical properties of steel reinforcement

KEY WORDS: Corrosion, Corrosion inhibitors, Concrete and Steel Reinforcement

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I. INTRODUCTION

The effect of corrosion of reinforcing steel embedded in the harsh and salt water environment is protected by a passive layer. Corrosion tends to result in a relatively uniform removal of a surface but specific features in the surface of the metal may be attacked. Reinforced concrete structures in the marine environment are most susceptible to chloride-induced corrosion of reinforcement due to the presence of high chloride concentrations and humid or saturated conditions. The steel passivity can, however, be broken down by a loss of alkalinity due to chloride attack or carbonation of concrete; this phenomenon leads to an increased vulnerability of steel reinforcement to corrosion [1]. Approaches to control these factors have used inhibitors, electrochemical protection procedures, scavengers, buffers, and coatings [2].

[3] Stated that the passive potential range is very wide for steel and it is normally about +200 to -700mV saturated calomel electrode (SCE) at pH =13. Potentials more positive than +200 mV SCE cause

evolution of oxygen on passive steel. The evolution of oxygen causes decline in OH^- concentration at the steel/concrete interface. The oxygen evolution also causes pool of water at the steel-concrete interface and hence may decrease the local resistivity. The corrosion rate under these conditions is about 0.04mpy at steel surface which is higher for the passive condition with a reduction of oxygen; this value is still low and acceptable for most concrete structure (4), [5], [6]). However, the evolution of the hydrogen can lead to the embrittlement of prestressed steel in both pretensioned and posttensioned structures and resulting in their sudden failures ([7], [8]).

[9] Investigated the electrochemical processes that led to the electron transfer in corrosion process of steel reinforcement in the harsh marine environment with high level of chloride. Corrosion test was conducted on high tensile reinforcing steel bar of 12mm, specimens rough surface were treated with *Symphonia globulifera* linn resin extracts with layered thickness of 150 μm , 250 μm and 350 μm polished and embedded into concrete slab. Average results on comparison showed incremental values of 70.1% against 27.2% non-corroded of potential and 87.8% to 38.8% decremented values in concrete resistivity, yield stress against ultimate strength at summary and average state of corroded slab with nominal values of 100% and decremented in ultimate strength from 100.68% to 96.12%, weight loss versus cross-section diameter reduction decremented due to assault from sodium chloride from 67.1% to 48.5% and 98.2% to 94.82% respectively. When compared to corroded samples, corroded has 70.1% incremented values potential E_{corr} ,mV and 38.8% decremented values of concrete resistivity, yield stress against ultimate vigor at in comparison to corrode as 100% nominal yield stress decremented from 103.06% to 96.12% and weight loss at 67.5% against 48.5% and 47.80% to 94.82% cross-sectional diameter reduction, both showed decremented values of corroded compared to coated specimens.

[10] Investigated the corrosion potential, concrete resistivity and tensile tests of non-corroded, corroded and coated reinforcing steel of concrete slab member. Direct application of corrosion inhibitor of *dacryodes edulis* resins thicknesses 150 m, 250 m, 350 m were coated on 12mm diameter reinforcement, embedded into concrete slab and exposed to severe corrosive environment for 119 days for accelerated corrosion test, half-cell potential measurements, concrete resistivity measurement and tensile tests. When compared to corroded samples, corroded has 70.1% increased values potential and 38.8% decreased values of concrete resistivity, yield stress against ultimate strength at in comparison to corrode as 100% nominal yield stress decreased from 100.95% to 96.12% and figures 3.5 and 3.6 respectively presented weight loss at 67.5% against 48.5% and 98.7% to 94.82%, cross-sectional diameter reduction, both showed decreased values of corroded compared to coated specimens.

[11] Investigated the effects of chloride attack on reinforcing steel embedded in reinforced concrete structures built in the marine environment. An experimental work simulated the quick process by acceleration process on non-inhibited and inhibited reinforcement of *acardium occidentale* l. resins extracts with polished thicknesses of 150 μm , 250 μm and 350 μm , embedded in concrete slab and immersed in sodium chloride (NaCl) and accelerated for 119 days using Wenner four probes method. When compared to corroded samples, corroded has 75.4% increased values potential E_{corr} ,mV and 33.54% decreased values of concrete resistivity, yield stress against ultimate strength at in comparison to corrode as 100% nominal yield stress decremented from 108.38% to 90.25% respectively, weight loss at 69.3% against 43.98% and 51.45% to 89.25%, cross-sectional diameter reduction, both showed decreased values of corroded compared to coated specimens.

[12] Investigated corrosion level probability assessment potential through half cell potential corrosion measurement, concrete resistivity test and tensile strength test mechanical properties of non-corroded, corroded and inhibited reinforcement with *Moringa Oleifera* lam resin paste of trees extract. When compared to corroded samples, corroded has 70.1% increased values potential E_{corr} ,mV and 35.5% decreased values of concrete resistivity. Average percentile results of potential E_{corr} ,mV, and concrete resistivity are 29.9% and 68.74% respectively. Results of computed percentile average values of yield stress against ultimate strength, when compared to corrode as 100% nominal yield stress decremented from 105.75 % to 96.12% and weight loss at 67.5% against 48.5% and 48.34% to 94.82%, cross-sectional diameter reduction, both showed decreased values of corroded compared to coated specimens.

[13] Investigated the use of inorganic inhibitors and Greener approach inhibitors to evaluate the assessment of corrosion potential using *Mangifera indica* resins paste extracts layered to reinforcing steel with coated thicknesses of 150 μm , 250 μm and 350 μm . When compared to corroded samples, corroded has 70.1% increased values potential E_{corr} ,mV and 38.8% decreased values of concrete resistivity, yield stress against ultimate strength at summary and average state of corroded slab with nominal values of 100% and decremented in ultimate strength from 105.36% to 96.12%, weight loss versus cross-section diameter reduction decreased due to attack from sodium chloride from 64.8% to 44.45% and 46.76% to 86.43% respectively. Average percentile results of potential E_{corr} ,mV, and concrete resistivity are 26.57% and 61.25% respectively.

[14] Investigated corrosion probability level assessments of three different resins extracts of trees from *dacryodes edulis*, *mangifera indica* and *moringa oleifera* lam using half cell potential corrosion measurement, concrete resistivity measurement and tensile strength test to ascertain the surface condition of the mechanical

properties of non-corroded, corroded and inhibited reinforcement coated specimen. Arbitrarily and computed percentile average values of yield stress against ultimate strength, when compared to corrode as 100% nominal yield stress decreased from 100.95% to 96.12% *dacryodes edulis* inhibited, 105.36% to 96.12% *mangifera indica* inhibited, and 105.75 % to 96.12% *moringa oleifera* lam inhibited and weight loss of *dacryodes edulis* inhibited are 67.5% against 48.5% and 98.7% to 94.82%, cross-sectional diameter reduction, *mangifera indica* inhibited specimen 64.8% to 44.45% and 46.76% to 86.43% cross-sectional diameter reduction and *moringa oleifera* lam inhibited specimen 67.5% against 48.5% and 48.34% to 94.82%, cross-sectional diameter reduction, all showed decreased values of corroded compared to coated specimens. When compared to corroded samples, corroded has 70.1% increased values potential $E_{corr,mV}$ and 35.5% decreased values of concrete resistivity.

[15] examined the effectiveness in the utilization of three eco-friendly inorganic inhibitors tree extract exudates / resins of *Symphonia globulifera* linn, *Ficus glumosa* and *Acardium occidentale* l. General and compute percentile average values of yield stress against ultimate strength at in comparison to corrode as 100% nominal yield stress decremented ultimate strength from 103.06% to 96.12% , 112.48% to 89.25%, and 108.38% to 90.25% of *Symphonia globulifera* linn, *Ficus glumosa* and *Acardium occidentale* l respectively, weight loss at of corroded against inhibited *Symphonia globulifera* linn specimens at 67.5% against 48.5% and 47.80% to 94.82%, inhibited *Ficus glumosa* 69.5% to 47.29%, 48.95% to 77.89% and inhibited *acardium occidentale* l. Average percentile results of potential $E_{corr,mV}$, and concrete resistivity for *Symphonia globulifera* linn, *Ficus glumosa* and *acardium occidentale* l are 29.9% and 63.6% , 23.75% and 66.48% and 27.45% and 68.45% respectively. When compared to corroded samples, corroded has 70.1% incremented values potential $E_{corr,mV}$ and 38.8% decremented values of concrete resistivity.

II. MATERIALS AND METHODS FOR EXPERIMENT

Aggregates

The fine aggregate and coarse aggregate were purchased. Both met the requirements of [16]

Cement

Portland limestone cement grade 42.5 is the most and commonly type of cement in Nigerian Market. It was used for all concrete mixes in this investigation. The cement met the requirements of [17]

Water

The water samples were clean and free from impurities. The fresh water used was gotten from the tap at the Civil Engineering Department Laboratory, Kenule Beeson Polytechnic, Bori, Rivers State. The water met the requirements of [18]

Structural Steel Reinforcement

The reinforcements are gotten directly from the market in Port Harcourt [19]

Corrosion Inhibitors (Resins / Exudates) *Milicia excelsa*

The study inhibitor is *Milicia excelsa* of natural tree resins /exudates substance extracts.

Experimental Procedures and Method

Sample preparation for reinforcement with coated resin/exudates

The corrosion rates were quantified predicated on current density obtained from the polarization curve and the corrosion rate quantification set-up. Fresh concrete mix batch were fully compacted to remove trapped air, with concrete cover of 15mm and projection of 150mm for half cell potential measurement and concrete resistivity tests. The polarization curve was obtained as the relationship between corrosion potential and current density. The samples were designed with sets of reinforced concrete slab of 150mm thick x 350mm width x 900mm long, uncoated and coated specimens of above thicknesses were embedded into the concrete, spaced at 150mm apart. The corrosion cell consisted of a saturated calomel reference electrode (SCE), counter electrode (graphite rod) and the reinforcing steel embedded in concrete specimen acted as the working electrode. Slabs were demoulded after 72 hours and cured for 28 days with room temperature and corrosion acceleration ponding process with Sodium Chloride lasted for 150days with 14 days checked intervals for readings. Mix ratio of 1:2:3 by weight of concrete, water cement ratio of 0.65, and manual mixing was adopted

Accelerated Corrosion Test

The accelerated corrosion test allows the acceleration of corrosion to reinforcing steel embedded in concrete and can simulate corrosion growth that would occur over decades. In order to test concrete resistivity and durability against corrosion, it was necessary to design an experiment that would accelerate the corrosion process and maximize the concrete's resistance against corrosion until failure. An accelerated corrosion test is

the impressed current technique which is an effective technique to investigate the corrosion process of steel in concrete and to assess the damage on the concrete cover. A laboratory acceleration process helps to distinguish the roles of individual factors that could affect chloride induced corrosion. Therefore, for design of structural members and durability against corrosion as well as selection of suitable material and appropriate protective systems, it is useful to perform accelerated corrosion tests for obtaining quantitative and qualitative information on corrosion.

Corrosion Current Measurements (Half-cell potential measurements)

Classifications of the severity of rebar corrosion rates are presented in Table 2.1. If the potential measurements indicate that there is a high probability of active corrosion, concrete resistivity measurement can be subsequently used to estimate the rate of corrosion. However, caution needs to be exercised in using data of this nature, since constant corrosion rates with time are assumed. This was also stated from practical experience (Figg and Marsden, 1985 and Langford and Broomfield, 1987). Half-cell potential measurements are indirect method of assessing potential bar corrosion, but there has been much recent interest in developing a means of performing perturbative electrochemical measurements on the steel itself to obtain a direct evaluation of the corrosion rate (Gowers and Millard, 1999a). Corrosion rates have been related to electrochemical measurements based on data first reported by Stern and Geary (1957).

Table 1 Dependence between potential and corrosion probability

Potential E_{corr}	Probability of corrosion
$E_{corr} < -350\text{mV}$	Greater than 90% probability that reinforcing steel corrosion is occurring in that area at the time of measurement
$-350\text{mV} \leq E_{corr} \leq -200\text{mV}$	Corrosion activity of the reinforcing steel in that area is uncertain
$E_{corr} > -200\text{mV}$	90% probability that no reinforcing steel corrosion is occurring in that area at the time of measurement (10% risk of corrosion)

Concrete Resistivity Measurement Test

Different readings were taken at different locations at the surface of the concrete. After applying water on the surface of the slabs, the concrete resistivity was measured daily at the reference locations, looking for the saturation condition. These locations were chosen at the side of the slabs, since concrete electrical resistivity measurements could be taken when water was on the top surface of the slab. The mean values of the readings were recorded as the final readings of the resistivity in the study. The saturation level of the slabs was monitored through concrete electrical resistivity measurements, which are directly related to the moisture content of concrete. Once one slab would reach the saturated condition, the water could be drained from that slab, while the other slabs remained ponded. Time limitation was the main challenge to perform all the experimental measurements, as the concrete saturation condition changes with time. In the study, the Wenner four probes method was used; it was done by placing the four probes in contact with the concrete directly above the reinforcing steel bar. Henceforth, these measurements will be referred to as the measurements in «dry» conditions. Since each of the slabs had a different w/c, the time needed to saturate each of the slabs was not the same. Before applying water on the slabs, the concrete electrical resistivity was measured in the dry condition at the specified locations. The electrical resistivity becomes constant once the concrete has reached saturation.

Table 2 Dependence between concrete resistivity and corrosion probability

Concrete resistivity ρ , $k\Omega\text{cm}$	Probability of corrosion
$\rho < 5$	Very high
$5 < \rho < 10$	High
$10 < \rho < 20$	Low to moderate
$\rho > 20$	Low

Tensile Strength of Reinforcing Bars

To ascertain the yield and tensile strength of tension bars, bar specimens of 12 mm diameter of non-corroded, corroded and coated were tested in tension in a Universal Testing Machine and were subjected to direct tension until failure; the yield, maximum and failure loads being recorded. To ensure consistency, the remaining cut pieces from the standard length of corroded and non-corroded steel bars were subsequently used for mechanical properties of steel.

III. EXPERIMENTAL RESULTS AND DISCUSSION

The results of the half-cell potential measurements in table 1 were plotted against concrete resistivity of table 2 for easy interpretation. It used as indication of likelihood of significant corrosion ($\rho < 5$, $5 < \rho < 10$, $10 < \rho < 20$, $\rho > 20$) for Very high, High, Low to moderate and Low, for Probability of corrosion. In the other

measuring points, potential E_{corr} is high ($-350\text{mV} \leq E_{\text{corr}} \leq -200\text{mV}$), which indicates a 10% or uncertain probability of corrosion. Results of the concrete resistivity measurements are shown in Table 3. It is evident that potential E_{corr} if low ($< -350\text{mV}$) in an area measuring indicates a 95% probability of corrosion. Concrete resistivity is commonly measured by four-electrode method. Resistivity survey data gives an indication of whether the concrete condition is favorable for the easy movements of ions leading to more corrosion.

Control Concrete Slab Members

Results obtained from table 1 of half-cell potential measurements for and concrete resistivity for 7 days to 178 days respectively indicated a 10% or uncertain probability of corrosion which indicates no corrosion presence or likelihood and concrete resistivity which indicated a low probability of corrosion or no corrosion indication. Results of potential E_{corr} , mV average control specimens derived from tables 3 into 4 are -102.87mV , -104.902mV , -105.51mV , summed up to -104.427mV , with percentile average value 30.11521% and percentile difference -69.8848% . Results of concrete resistivity ρ , k Ωcm from table 5 into 6 are $13.776\text{k}\Omega\text{cm}$, $13.532677\text{k}\Omega\text{cm}$, $13.8062\text{k}\Omega\text{cm}$, summed up to $13.70489\text{k}\Omega\text{cm}$ with percentile average value 172.1924% and percentile difference 72.1924%. Mechanical properties “ultimate strength” of control specimens from table 5 into 6 are 545.9283N/mm^2 , 545.5617N/mm^2 , 545.1283N/mm^2 , summed up to 545.5394N/mm^2 , with percentile average value 92.91832% and percentile difference -7.08168% . Mechanical properties “weight loss of steel” of control from table 7 into 8, 7.028667grams , 7.028667grams , 6.982grams , fused into 7.013111grams with percentile average value 58.56895% and percentile difference -41.4311% . Mechanical properties “cross- section area reduction” of control specimen from table 9 into 10 are 12mm , 12mm , 12mm and summed up to 12mm with percentile average value 114.0564% and percentile difference 14.05639%. Control specimens result showed no corrosion potential. Graphical presentations in figures 1 to 6 are the behaviors of the experimental work for concrete resistivity ρ , k Ωcm versus potential E_{corr} , mV relationship, average concrete resistivity versus potential relationship, average yield stress versus ultimate strength, weight loss of steel loss versus cross-section area reduction and average weight loss of steel loss versus cross- section area

Corroded Concrete Slab Members

Tables 3 into 4 showed the average values derived from 9 slab samples of control, corroded and exudates/resin coated specimens presented in figures 1 and 2 of Potential E_{corr} , mV. Results of average corroded potential E_{corr} values are -277.893mV , -357.193mV , -405.193mV summed up to -346.759mV , with percentile value of 332.0581% and percentile difference 232.0581% against -69.8848% and -68.1817% of control and coated specimens. Potential E_{corr} results showed indications corroded specimens are of high values of range ($-350\text{mV} \leq E_{\text{corr}} \leq -200\text{mV}$), which indicates a 10% or uncertain probability of corrosion. Average results of concrete resistivity ρ , k Ωcm from table 3 into 4 and plotted in figures 5 and 6 are $7.506833\text{k}\Omega\text{cm}$, $7.916833\text{k}\Omega\text{cm}$, $8.4535\text{k}\Omega\text{cm}$, summed up to $7.959056\text{k}\Omega\text{cm}$ with percentile average value 58.07457% and percentile difference -41.9254% against 72.1924% and 85.44844% of control and coated specimens. Range of values of corroded specimens showed indication of likelihood of significant corrosion ($\rho < 5$, $5 < \rho < 10$, $10 < \rho < 20$, $\rho > 20$) for very high, high, low to moderate and low, for probability of corrosion. Average mechanical properties “ultimate strength” of control specimens from table 5 into 6 and plotted in figures 3 and 4 are 587.7617N/mm^2 , 586.1283N/mm^2 , 587.4617N/mm^2 , summed up to 587.1172N/mm^2 , with percentile average value 107.6214% and percentile difference 7.621406% against -7.08168% and -2.33035% of control and coated specimens. High ultimate yields of corroded specimens with low load application to control and coated specimens resulted to corrosion attack on the mechanical properties of steel reinforcement. Average Mechanical properties “weight loss of steel” of corroded specimens from table 7 into 8 and plotted in figures 5 and 6 are 11.95933grams , 11.95933grams , 12.00367grams , summed up to 11.97411grams with percentile average value 170.7389% and percentile difference 70.73893% against -41.4311% and -41.0288% of control and coated specimens. Results of weight loss of steel showed higher percentile values against control and coated specimens due to surface attack and fibre/ribbed removal from corrosion effect on the mechanical properties of steel. Average mechanical properties “cross- section area reduction” of control from table 9 into 10 and plotted in figures 5 and 6 are 10.44333mm , 10.44333mm , 10.67667mm and fused into 10.52111mm with percentile average value 87.67593% and percentile difference -12.3241% against 14.05639% and 14.05639%. Cross-section area reduction results showed higher percentile reduction values due to effect of corrosion on the mechanical properties of steel.

Milicia Excelsa Exudate Steel Bar Coated Concrete Slab Members

Results from tables 3 into 4 is the average values derived of control, corroded and exudates/resin coated specimens presented in figures 1 and 2 of concrete resistivity ρ , k Ωcm versus potential E_{corr} , mV relationship which showed average potential E_{corr} coated values of -110.382mV , -110.212mV , -110.405mV fused into -110.333mV , with percentile average value 31.81826% and percentile difference -68.1817% over

232.0581% corroded specimen. Obtained average results of concrete resistivity ρ , $k\Omega cm$ from table 3.2 into 3.2A and plotted in figures 3.2 and 3.2A are 14.53883 $k\Omega cm$, 14.7955 $k\Omega cm$, 14.9455 $k\Omega cm$, fused into 14.759944 $k\Omega cm$ with percentile average value 185.4484% and percentile difference 85.44844% over -41.9254% corroded specimen. Obtained average mechanical properties “ultimate strength” of coated specimens from table 5 into 6 and plotted in figures 3 and 4 are 546.996 N/mm^2 , 585.9883 N/mm^2 , 587.3217 N/mm^2 , fused into 573.4353 N/mm^2 , with percentile average value 97.66965% and percentile difference -2.33035% over 7.621406% corroded specimen. Average Mechanical properties “weight loss of steel” of control from table 7 into 8 and plotted in figures 4 and 5 are 7.0535grams, 7.0535grams, 7.076833grams, fused into 7.061278grams with percentile average value 58.97121% and percentile difference -41.0288% over 70.73893% corroded . Average mechanical properties “cross- section area reduction” of coated from table 11 into 12 and plotted in figures 3 and 4 are 12mm, 12mm, 12mm and fused into 12mm with percentile average value 114.0564% and percentile difference 14.05639% over -12.3241% corroded specimen.

Table 3 Potential E_{corr}, after 28 days curing and 150 days Accelerated Periods

Potential E _{corr,mV}									
Time Intervals after 28 days curing									
Samples	AI1	AI2	AI3	AI4	AI5	AI6	AI7	AI8	AI9
Durations	(7days)	(21days)	(28days)	(58days)	(88days)	(118days)	(148days)	(163days)	(178days)
Control Concrete slab Specimens									
CSOA1	-103.375	-103.848	-101.385	-107.088	-103.785	-103.832	-106.368	-104.224	-105.937
CSOB1	Corroded Concrete Slab Specimens								
	-249.126	-275.326	-309.226	-348.326	-358.126	-365.126	-399.026	-406.226	-410.326
Milicia excelsa exudates (steel bar coated specimen)									
(150μm) coated									
CSOC1	-109.425	-107.095	-114.625	-109.795	-106.735	-114.105	-109.025	-112.795	-109.395

Table 4 Average Potential E_{corr}, after 28 days curing and 150 days Accelerated Periods

S/no	Samples	Average A{I(7,8,9)}	A{I(1,2,3)},(4,5,6)}	Summary Average A{I(1,2,3)},(4,5,6) A{I(7,8,9)}	Percentile Average Values Average A{I(1,2,3)}, (4,5,6), A{I(7,8,9)}	Percentile Difference Average A{I(1,2,3)}, (4,5,6), A{I(7,8,9)}
Potential E_{corr,mV}						
CSOA1	Control Specimens	-102.87	-104.902	-105.51	-104.427	30.11521
CSOB1	Corroded Specimens	-277.893	-357.193	-405.193	-346.759	232.0581
CSOC1	Coated Specimens	-110.382	-110.212	-110.405	-110.333	-68.1817

Table 5 Results of Concrete Resistivity ρ , $k\Omega cm$ Time Intervals after 28 days curing and 150 days Accelerated Periods

Concrete Resistivity ρ , $k\Omega cm$									
Time Intervals Alter 28 days curing									
Samples	AI1	AI2	AI3	AI4	AI5	AI6	AI7	AI8	AI9
Durations	(7days)	(21days)	(28days)	(58days)	(88days)	(118days)	(148days)	(163days)	(178days)
Control Concrete slab Specimens									
CSOA2	13.696	13.866	13.766	13.996	13.826	12.776	13.796	13.796	13.826
CSOB2	Corroded Concrete Slab Specimens								
	6.8035	6.9435	8.7735	7.0835	8.2535	8.4135	8.1535	8.5835	8.6235
Milicia excelsa exudates (steel bar coated specimen)									
(150μm) coated									
CSOC2	14.3455	14.4955	14.7755	14.9055	14.5955	14.8855	14.8355	14.9855	15.0155

Table 6 Average Results of Concrete Resistivity ρ , $k\Omega\text{cm}$ Time Intervals after 28 days curing and 150 days Accelerated Periods

S/no	Samples	Average $A\{I(7,8,9)\}$	$A\{I(1,2,3)\},(4,5,6)\}$			Summary Average $A\{I(1,2,3)\},(4,5,6)\}$ $A\{I(7,8,9)\}$	Percentile Average Values Average $A\{I(1,2,3)\},$ (4,5,6), $A\{I(7,8,9)\}$	Percentile Difference Average $A\{I(1,2,3)\},$ (4,5,6), $A\{I(7,8,9)\}$
Concrete Resistivity ρ, $k\Omega\text{cm}$								
CSOA2	Control Specimens	13.776	13.53267	13.806	13.70489		172.1924	72.1924
CSOB2	Corroded Specimens	7.506833	7.916833	8.4535	7.959056		58.07457	-41.9254
CSOC2	Coated Specimens	14.53883	14.7955	14.9455	14.75994		185.4484	85.44844

Table 7 Mechanical properties of Control, Corroded and Steel Coated Concrete Slab

Time Intervals after 28 days curing									
Samples	AI1	AI2	AI3	AI4	AI5	AI6	AI7	AI8	AI9
Durations	(7days)	(21days)	(28days)	(58days)	(88days)	(118days)	(148days)	(163days)	(178days)
Yield Stress (N/mm²) for Control, Corroded and Coated Specimens									
CSOA3	410	410	410	410	410	410	410	410	410
Ultimate strength (N/mm²)									
Control Concrete slab Specimens									
CSOB3	546.395	547.295	544.095	544.295	548.495	543.895	546.895	544.395	544.095
Corroded Concrete Slab Specimens									
CSOC3	586.695	587.795	588.795	584.795	588.795	584.795	587.395	584.595	590.395
Milicia excelsa exudates (steel bar coated specimen)									
(150μm) coated									
(300μm) coated									
(450μm) coated									
CSOD3	550.116	549.416	548.116	550.516	550.516	550.516	553.216	550.166	551.416

Table 8 Average Mechanical properties of Control, Corroded and Coated Concrete Slab

S/no	Samples	Average $A\{I(7,8,9)\}$	$A\{I(1,2,3)\},(4,5,6)\}$			Summary Average $A\{I(1,2,3)\},(4,5,6)\}$ $A\{I(7,8,9)\}$	Percentile Average Values Average $A\{I(1,2,3)\}$ (4,5,6), $A\{I(7,8,9)\}$	Percentile Difference Average $A\{I(1,2,3)\},$ (4,5,6), $A\{I(7,8,9)\}$
Ultimate strength (N/mm²)								
CSOB3	Control Specimens	545.928	545.5617	545.1283	545.5394		92.91832	-7.08168
CSOC3	Corroded Specimens	587.761	586.1283	587.4617	587.1172		107.6214	7.621406
CSOD3	Coated Specimens	546.996	585.9883	587.3217	573.4353		97.66965	-2.33035

Table 9 Mechanical properties of Control, Corroded and Coated Concrete Slab

Weight Loss of Steel (in grams)									
Control Concrete slab Specimens									
CSOA4	6.962	7.082	7.042	6.962	6.972	7.162	6.992	6.892	7.062
Corroded Concrete Slab Specimens									
CSOB4	11.833	12.001	12.044	12.081	12.087	12.089	12.04	12.09	11.881
Milicia excelsa exudates (steel bar coated specimen)									
(150μm) coated									
(300μm) coated									
(450μm) coated									
CSOC4	7.0435	7.0535	7.0635	7.0535	7.0935	7.0535	7.0935	7.0535	7.0835

Table 10 Average Mechanical properties of Control, Corroded and Coated Concrete Slab

S/no	Samples	Average A{I(7,8,9)}	A{I(1,2,3),(4,5,6)}			Summary Average A{I(1,2,3),(4,5,6)}A{I(7,8,9)}	Percentile Values A{I(1,2,3),(4,5,6)}, A{I(7,8,9)}	Average Average	Percentile Difference Average A{I(1,2,3),(4,5,6)}, A{I(7,8,9)}
Weight Loss of Steel (in grams)									
CSOA4	Control Specimens	7.028667	7.028667	6.982	7.013111		58.56895	-41.4311	
CSOB4	Corroded Specimens	11.95933	11.95933	12.00367	11.97411		170.7389	70.73893	
CSOC4	Coated Specimens	7.0535	7.0535	7.076833	7.061278		58.97121	-41.0288	

Table 11 Mechanical properties of Control, Corroded and Coated Concrete Slab

Cross- section Area Reduction (Diameter, mm)									
Control Concrete slab Specimens									
CSOA5	12	12	12	12	12	12	12	12	12
Corroded Concrete Slab Specimens									
CSOB5	10.44	10.44	10.45	10.52	10.55	10.62	10.66	10.67	10.7
Milicia excelsa exudates (steel bar coated specimen)									
(150µm) coated			(300µm) coated			(450µm) coated			
CSOC5	12	12	12	12	12	12	12	12	12

Table 12 Average Mechanical properties of Control, Corroded and Coated Concrete Slab

S/no	Samples	Average A{I(1,2,3),(4,5,6)}, A{I(7,8,9)}			Summary Average A{I(1,2,3),(4,5,6)}A{I(7,8,9)}	Percentile Average Values A{I(1,2,3),(4,5,6)}, A{I(7,8,9)}	Percentile Difference Average A{I(1,2,3),(4,5,6)}, A{I(7,8,9)}
Cross- section Area Reduction (Diameter, mm)							
CSOA5	Control Specimens	12	12	12	12	114.0564	14.05639
CSOB5	Corroded Specimens	10.44333	10.44333	10.67667	10.52111	87.67593	-12.3241
CSOC5	Coated Specimens	12	12	12	12	114.0564	14.05639

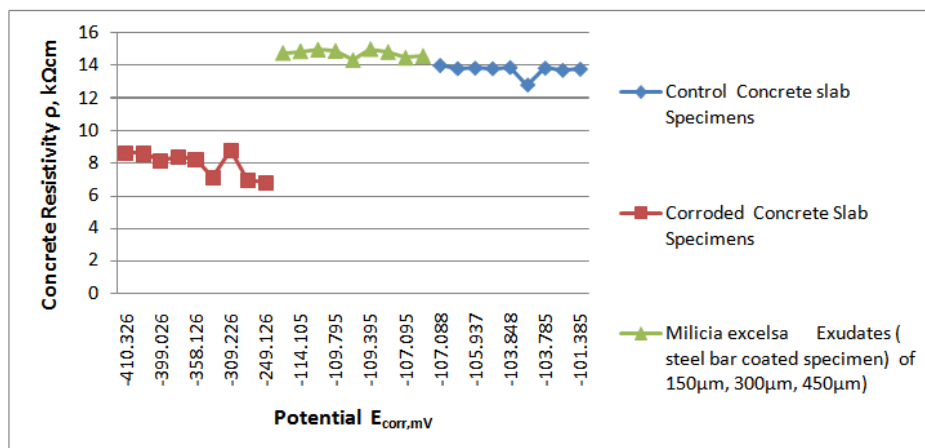


Fig. 1. Concrete Resistivity ρ, kΩcm versus Potential E_{corr},mV Relationship

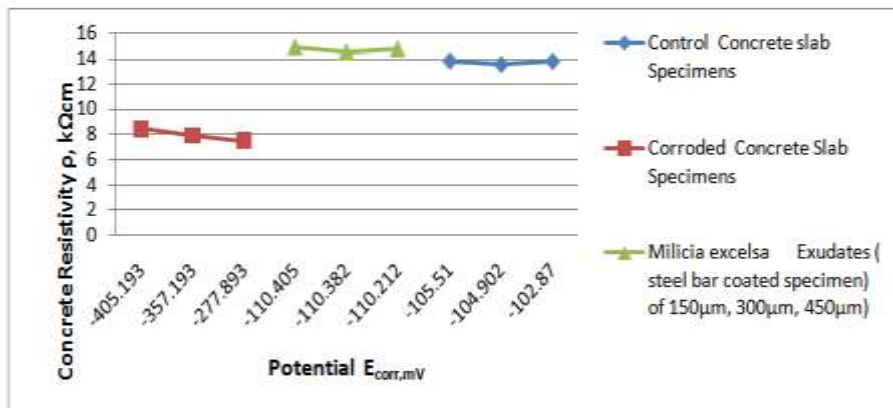


Fig. 2. Average Concrete Resistivity versus Potential Relationship

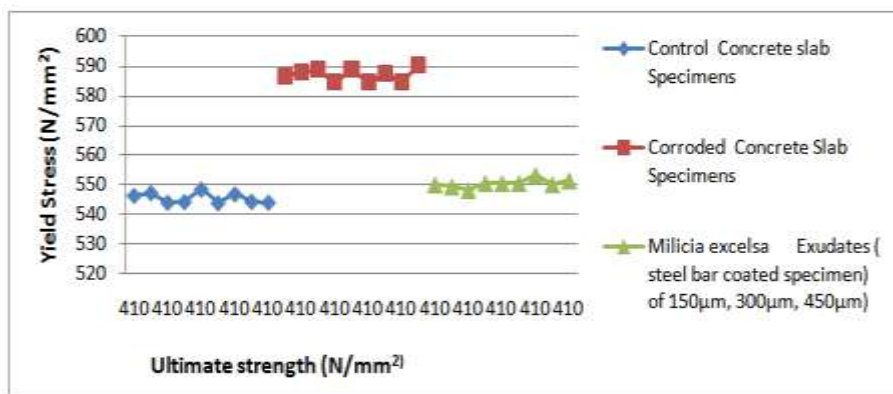


Fig. 3. Yield Stress versus Ultimate strength

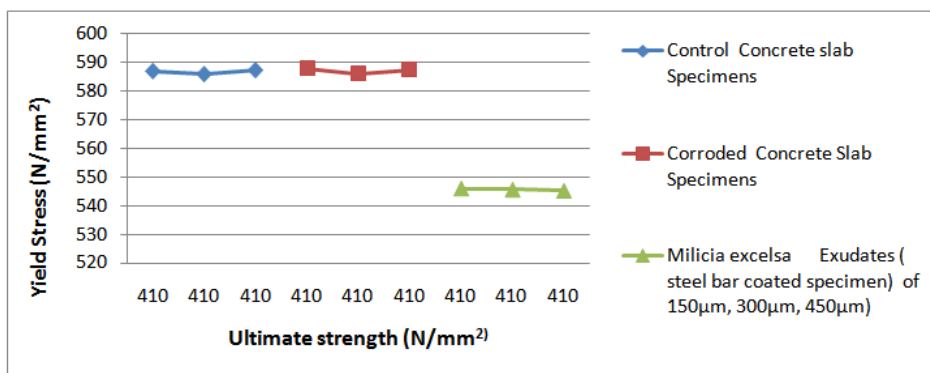


Fig.4. Average Yield Stress versus Ultimate strength

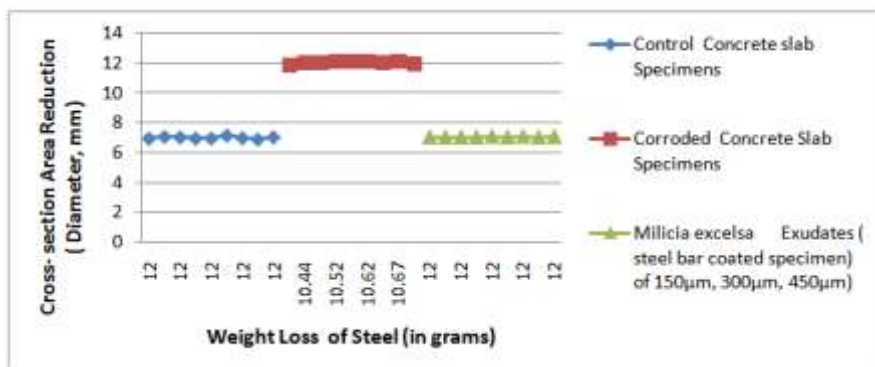


Fig. 5. Weight Loss of Steel versus Cross-section Area Reduction

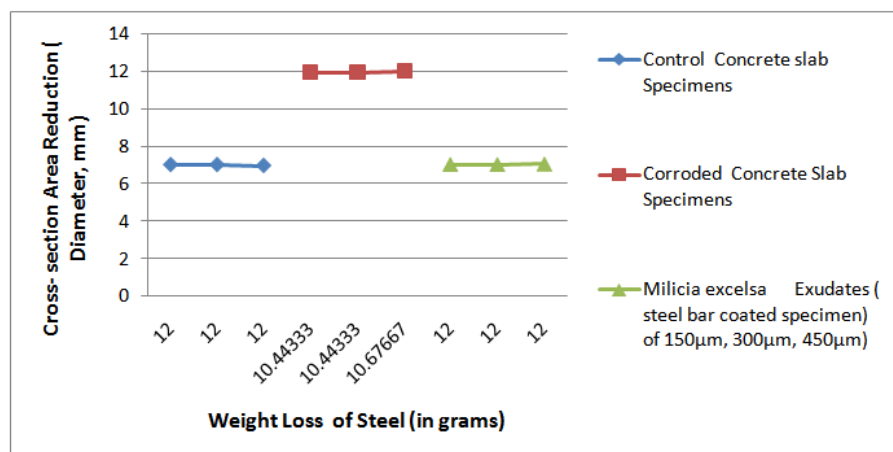


Fig. 6. Average Weight Loss of Steel versus Cross- section Area Reduction

IV. CONCLUSION

Experimental results showed the following conclusions:

- i. Cross- section area reduction results showed higher percentile reduction values due to effect of corrosion on the mechanical properties of steel
- ii. Results of weight loss of steel showed higher percentile values against control and coated specimens due to surface attack and fibre/ribbed removal from corrosion effect on the mechanical properties of steel
- iii. High ultimate yields of corroded specimens with low load application to control and coated specimens resulted to corrosion attack on the mechanical properties of steel reinforcement
- iv. Corrosion potential was obtained from non-inhibited specimens
- v. Results justified the effective use of resins of trees extract as corrosion inhibitors
- vi. Entire results showed higher values of non-corroded and coated to corroded specimens
- vii. In comparison, tensile strength of inhibited reinforcements is higher to the corroded specimens.

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