

## Design and Implementation of a Vehicle Fault Detection System (FDS) with online and SMS fault reporting: Case Study of Ford Motors

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**ABSTRACT :** Vehicle fault detection has always been done by manual method. This process simply involves trial and error processes where a mechanical engineer or auto technician is called in to diagnose automotive device (vehicle) to detect the fault(s). Though there have being recent developments in the fault detection system (FDS) which involves the use of an application displayed in a digital device to detect faults but this cannot send report online to mechanics or auto technicians. The manual method involves trial and error processes with involves series of rigorous processes before troubleshooting is completed. This method is inefficient, stressful, time consuming, and wearing and tearing of some mechanical parts. These leads to high cost of maintenance. The paper proposed a vehicle fault detection system that is a computer- based application with an advanced feature of online fault reporting. This system works with the assistance of computer software which captures and display faults for the user and also the user can send the report to the mechanics via email and SMS for immediate response. The proposed system helps to reduce human labor and rigorous activity of trying to detect fault. It also helps to reduce cost of troubleshooting and vehicle maintenance by cutting down on time wasted on trial and error troubleshooting. This system was designed using the Microsoft Visual Studio.net as the frontend and the Structured Query Language (SQL) of Microsoft-Access database as the backend to store information of the series of faults which may have originated from the system. The system was tested and worked successfully according to the design specification and model.

**Keyword :** FDI, ADC, FDS, IDE, fault, troubleshooting, scan, detect, email, sms, detection, automobile, SQL, vehicle, RAD, display, mechanic

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### I. INTRODUCTION

Faults occur in vehicles or automobiles very often than not. This can be due to several reasons. Faults can range from simple to complex problems such as radiator leakage or overheating, tyre pressure problems etc. to gearbox problem, electrical, clutch, turbo, brakes, alternator, cylinder head gasket, air-conditioner condenser problems, etc. The ability to detect and isolate these faults in complex technical systems such automobile is important in order to fulfill dependability requirements [1]. Fault detection and isolation in automobiles is very important because it helps to maintain high vehicle operational efficiency, low exhaust emissions, high vehicle uptime, fuel consumption reduction or fuel economy, high vehicle safety and it guarantees efficient repair. These factors are very important because they help to reduce overall life-cycle cost of a vehicle. Computer system can interface with other hardware devices such as Analog-to-digital Converter (ADC), sensors, etc, to detect and isolate faults but the software is very important so that the detected faults can be converted from analog to digital format and be displayed as information. This information can also be conveyed to the auto mechanics digitally online as email or sms alerts via mobile phones. According to [1], complex technical systems aimed at commercial use are often designed for low cost and high functionality, and not primarily to facilitate FDI. In particular, this means that there are few sensors and foremost a limited amount of hardware redundancy in the form of multiple sensors measuring the same quantity. To achieve good performance, and at the same

time minimize the need for expensive redundant hardware, model-based FDI is often adopted. A model-based FDI-system typically comprises fault detection by means of the two essential steps; residual generation and residual evaluation. In the first step, a model of the system is used together with measurements to generate residuals, i.e. signals that indicate whether there is a fault in the system or not. In the second step, the residuals are evaluated with the aim to reliably detect changes in the residual behavior and make a decision whether the change is caused by faults in the system and immediately send the analog signal to the Analog Digital Converter who further converts it to digital signal and send it to the computer system which display the various fault detected in the automotive device. The inherent properties of complex real-world systems in general and automotive systems in particular, pose several difficulties and challenges when it comes to design of model-based FDI-system.

## II. RELATED WORKS

Carl Svärd in [1] developed generic methods for the design of model-based Fault Detection and Isolation (FDI) systems. The developed methods are aimed at supporting an automated design methodology so that there is a minimum human interaction. By means of an automated design methodology the overall design process was meant to be more efficient and systematic, which also contributes to higher quality. These aspects are of particular importance in an industrial context. Wei Huang and Xiaoxin Su in [2] designed a fault detection and isolation (FDI) system for an intelligent vehicle; a vehicle equipped with advanced driver assistance system (ADAS). The ADASs are outfitted with sensors for acquiring various information about the vehicle and its surroundings. The sensors are sensitive to faults. The FDI system is comprised of three parts: a detection part, a decision part, and a fault management part. The detection part applies a generalized observer scheme (GOS). In the GOS, there is bank of extended Kalman filters (EKF), each excited by all except one sensor measurement. The residual generated from the measurement update of each EKF is therefore sensitive to all sensor faults but one. This way, the fault sensitivity pattern of the residual makes it possible to detect a fault and locate the faulty sensor.

Börner, M., Isermann, R., and Schmitt, M. in [3] developed a sensor and process fault detection system to detect wrong suspension for vehicle tyre pressures using Hitachi SH7055 microcontroller. The design included fault detection algorithms which are proven using real measurements of tyre pressures.

M. Shahab and M. Moavenian in [4] proposed and designed a mechanism for investigating, identifying and determining the position and size of defects in the vehicle power transmission system. This system is based on the patterns of the residual signal, obtained from a simulated model of the system using Neuro-fuzzy networks.

### 2.1 System Overview

This section covers the system design which includes flowchart design, forms design and database design.

## III. SYSTEM DESIGN

The system design stage involves the series of object modification and manipulations until the desired results of the small prototype are evolved. It is this manipulation that gives rise to the newly evolved vehicle fault detection system. The main feature guides the simulation of this application and such features include:-

1. Instant reporting fault to selected mechanic for appropriation. This feature allows vehicle owners to report complex faults to mechanic via text messages or E-mails.
2. Continuous scanning of faulty part as vehicle are in motion and classification of faults base vehicle parts affected.

The three design techniques are as follow:

1. Flowchart design
2. Form design
3. Database design is section covers the system design which includes flowchart design, forms design and database design.

### 3.1 Flowchart design

The flow chart reers to the pictorial representation of the step wise process needed to be followed to solve the problem fault detection. The first process in the flow chart involves the start process this initiate every mechanical component

When the start process begins, the vehicle fault application is launched automatically to run a scan for

the condition of the vehicle, this actually is very necessary to determine the condition of the vehicle before motion starts this can help prevent accident in most cases. On completion of the scan the application performs the function:-

1. List the fault(s) found
2. Classified the faults into major and minor faults
3. Display options for sending faults i.e. SMS, or email
4. Raises alarm of a sound to indicates faults detected

After the system has shown this fault options will definitely pop out to tell the owner to send fault to mechanic expert. This option for sending fault includes:-

- a. Email
- b. SMS

The choice for using these two methods involves the auto mechanic's most preferred way of communications from the data gathered. Most auto mechanics make use of advanced phones like black berry phones and android phones. This makes the reading of mails very quick. Also the short message service (SMS) is also very useful but considering the fact that the report of the scanned faults was designed to populate in the pdf during the simulation this makes the email method very useful for this simulation.

The program flowchart for the system design is depicted in Fig.1.

### 3.2 Use case diagram

This involves and shows the control effect of a man in the loop. The system does not drive on its own, it therefore requires the action of this man in the loop to get the desired results through its action performed. The activities of this man in the loop can be modeled as depicted in Fig.2. Start the vehicle, every start of the vehicle by this man in the loop performs two functions:-

1. Automatic scan
2. Fault detection

After fault is detected it is then sent to an external man which also in the loop that's the mechanical expert (auto mechanic or technician); this external man is seen as the dependent man in the loop which his actions depends on the fault(s) detected by the application.

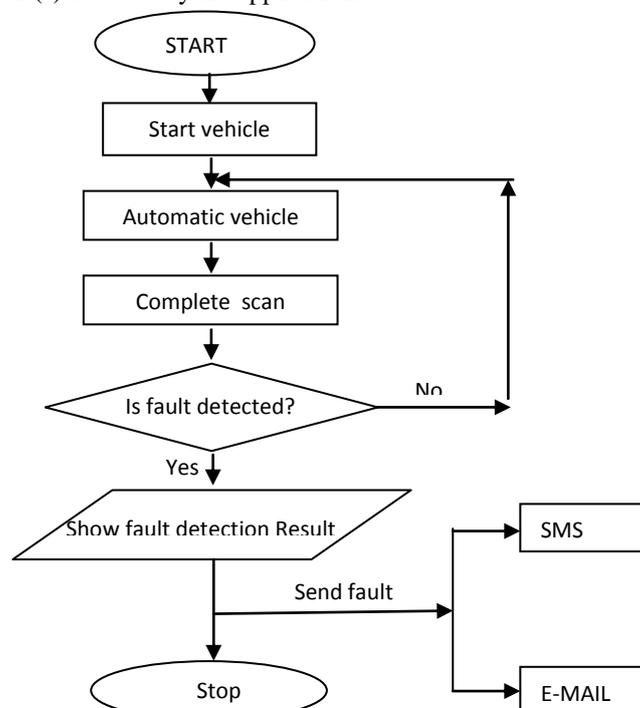
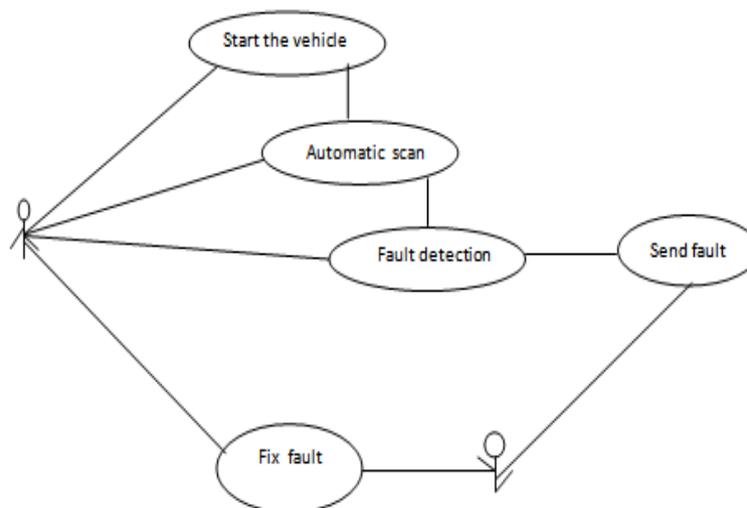


Fig.1. The program flowchart design



**Fig. 2.** User Case diagram design

### 3.3 Form design

This system makes use of a simulation prototype to demonstrate the various actions to be performed by this man in the loop at every process of vehicle fault detecting. The system design is the most important circle in software development with regards to model used. Rapid Application Development (RAD) was used to design the system. It is done in such a way that development continues while optimization can be made and changes are effected to meet up with the users requirement. During system design, the flowchart and use case diagram were considered to be very important. For this simulation the form design was considered in three levels as follow.

### 3.4 Interactive level

This level involves the entire interactive component that ensures that the software reach the requirement for deployment in this level we would talk about the application forms used for the software and the numbers of forms used are four and they include :-

### 3.5 Startup form

The startup application form is the first form every user sees immediately (as shown in Fig.3), for this simulation the start up form will be loaded automatically and progress bar that was used to indicate the level of the scan performed after initialization, the most important feature of this is progress bar which shows level of scan completed.



**Fig.3.**The startup form

### 3.6 How this form was designed:

1. Open visual studio design IDE
2. Create a project and name it vehicle fault detection system
3. Click on save
4. Go to the project menu click on add splash screen
5. Go to the tools menu drag and drop image
6. Go to the properties of the image select background image from import local.

## IV. DIAGNOSIS FORM

This form, as depicted in Fig.4, has the component that interacts with the user to instantiate a function and this function could be that a user needs to click on the start button for a scan to start and display the result of the diagnosis. This diagnosis comprises of the list of all possible vehicle components for the simulation process. In this form any component scanned, the result will be displayed in the object assigned to hold the result.

**Fig.4.**The diagnosis form

### Output form

The output form (Fig.5) contains the information of the diagnosis carried out and displays the category and rate of the functionality of each of the component so that this can be used for efficient decision making by the users.

### Log form

This form as shown in Fig.6 helps keep track record of all daily diagnosis' run and the faults detected for each part. This will help make decision on how often certain situations occur and the causes that led to such situations.

### The Input form

This input form as shown in Fig.7 helps to configure and save the working status of the parts and components of the vehicle such as electrical supply system, ignition system, sensors, starting system, braking

system, engine components, engine cooling system and fuel supply system.

The screenshot shows a software interface for vehicle diagnostics. At the top, there are navigation tabs: VEHICLE CONFIGURATION, LOG FAULT/SOLUTION, FAULT REMINDER, COMPOSITE LOG SOLUTION, and REGISTER MECHANIC. The main area is titled 'MANUFACTURER CONFIGURATION SETTINGS' and contains various input fields for different vehicle components, such as Performance Battery, Battery Box, Ignition Box, and Fuel Sensor. A 'Fault Found' table is visible on the right side of the interface.

ID	part	description	LOCATION	logdate
5	DISTRIBUTOR	POWER CELL	CARSAC	23-Aug...
6	GASOLINE ENGINE	LW7	breakj	5/28/2...
7	IGNITION BOX	START UP	ENGINE	5/28/2...
9	STARTER DRIVE	IGNIT	part4	5/28/2...
14	OIL SENSOR	LOW3	structure 1	6/28/2...

Fig.5.The output form

The screenshot shows a 'LOG FAULT' form titled 'LOG FAULT FOR VEHICLE AND SOLUTION'. It includes fields for 'DEVICE' (set to 'PERFORMANCE BATTERY'), 'PROBLEM', 'SOLUTION', 'RESOLVED', and 'DATE' (set to 'Wednesday, January 01, 2003'). An 'ADD SOLUTION' button is located at the bottom right. Below the form is a table titled 'VEHICLE MULTIPLE FAULT AND SOLUTION LIST' with columns for Device, Problem, Solution, Resolved, and RESOLVED DATE.

Device	Problem	Solution	Resolved	RESOLVED DATE

Fig.6.The Log form

Vehicle Fault Configuration Mode  
CONSOLE \*\*\* WriteLine.....

Car Type:  MODEL:  YEAR:

Part Components and Status

ELECTRICAL SUPPLY SYSTEM	IGNITION SYSTEM	SENSORS	STARTING SYSTEM
PERFORMANCE BATTERY: <input type="text" value="Dry cell"/>	DISTRIBUTOR: <input type="text" value="LEFT MATCH"/>	ENGINE LEVEL SENSOR: <input type="text" value="CENTRE"/>	STARTER DRIVE: <input type="text" value="VALVE"/> OIL SENSOR: <input type="text" value="0.1 STOP"/>
BATTERY BOX SIZE: <input type="text" value="27"/>	IGNITION BOX: <input type="text" value="ALIGN WHE"/>	FUEL SENSORS: <input type="text" value="TORGLE"/>	GLOW PLUG: <input type="text" value="OPEN TUBE"/>
BATTERY TRAY: <input type="text" value="2 EDGE"/>	IGNITION COIL: <input type="text" value="ROTATIONAL"/>	O2 SENSOR: <input type="text" value="20HMS IMPENDAN"/>	STARTER MOTOR: <input type="text" value="4CYLINDER"/>
BRAKING SYSTEM	ENGINE COMPONENTS	ENGINE COOLING SYSTEM	FUEL SUPPLY SYSTEM
ADJUSTING MECHANISM: <input type="text" value="TUBE"/>	GASOLINE ENGINE: <input type="text" value="SWIPE EDGE"/>	COOLING FAN: <input type="text" value="TUBE"/>	AIR FILTER: <input type="text" value="fordfocus2103"/>
BRAKE PAD: <input type="text" value="4BLADES"/>	AIR DUCT: <input type="text" value="TENSILE"/>	RADIATOR BOLT: <input type="text" value="GUAGE"/>	FUEL PUMP: <input type="text" value="20% STOP"/>
BRAKE LINNING: <input type="text" value="25% IGINITI"/>	FAN BELT: <input type="text" value="100% FULL"/>	OVER FLOW TANK: <input type="text" value="IGNITION MOVE"/>	FUEL INJECTOR: <input type="text" value="SINGLE ALIGN"/>

APPLY

Fig.7.The Input form

#### Manipulating model:

This model is concerned with the special code that is used to interact with this hardware device to perform the required function specified in the design of the system.

#### Storage level

This level is concerned with the kind of database used to store the information and the security measure applied to the database to help retain data integrity throughout the system usage.

#### Control principles:

1. The principles are divided into four sections:
2. Control elements
3. Operational elements
4. Display elements and
5. Supplementary elements.

We established a total of twelve principles. Each principle defines the minimum (provisions/recommendations) to be fulfilled for the VFD to allow the driver to easily and accurately understand and judge driving situations and effectively use the control system according to their intentions. The section on control elements and operational elements is divided into those for normal situations and those for critical situations, and an explanation is given on how the control system should be operated. In the section on display elements, the discussion covers the notification of normal functionality, failure, reduction in the scope of functionality, and the transfer of control. The section on supplementary elements includes a warning against over-reliance on sensors and systems, which is potentially dangerous, and discusses the use of standard symbols and information for road users. In this document, normal driving refers to situations that do not require immediate responses from the driver and/or vehicle to avoid a collision. Critical driving refers to situations that do require immediate responses from the driver and/or vehicle to avoid or mitigate a collision.

1. **Control elements** System actions should be easy to override at any time under normal driving situations and when collisions are avoidable.
2. **Explanation:** One of the main objectives of ADAS such as ACC, etc., used in normal driving situations, is to reduce the driving workload. During normal driving, the system should be capable of being overridden by the driver using simple, deliberate action(s) at any point in time. When a collision is determined to be imminent, the system can take actions intended to avoid and/or mitigate the crash severity.
3. **Explanation:** In critical driving situations where the driver has not taken proper avoidance actions because of impairment, distraction, inattention, or other unforeseen incidents, it should be possible to apply system intervention to try to avoid the collision or mitigate the crash severity.
4. **Operational elements:** For systems that control the vehicle under normal driving situations, the driver should have a means to transition from ON to OFF manually and to keep the system in the OFF state.
5. **Explanation:** For ease of use and/or convenience in driving, the driver's intentions should be ensured as a priority, so that the driver can switch the state of control from system to driver that is from ON to OFF and the OFF state should be kept under the driver's operation. Systems that control the vehicle under critical driving situations, the initial set state of the system should be ON.
6. **Explanation:** For collision avoidance and/or mitigation, the first priority is to reduce trauma, therefore the system status ON should be maintained during driving. However, accounting for driver preferences, the system can be equipped with a manual OFF switch. In this case the system status should be recognizable to the driver
7. **Display elements** Drivers should be provided with clear feedback informing them when the system is actively controlling the vehicle's speed and/ or path.
8. **Explanation:** When the system is actively controlling the vehicle, the driver should be provided with clear feedback on its activation. The driver has to be made aware of system activation so as to properly manage driving a car with assistance systems. Drivers should be informed of the system status when system operation is malfunctioning or when there is a failure.
9. **Explanation:** When the system is malfunctioning or has failed, the driver should be informed of the system status. This is needed to avoid any misunderstanding by the driver that the system is still working. The driver should be informed when the system detects that conditions are such that normal performance cannot be assured.
10. **Explanation:** When the system is not fully functioning, for example, the sensor performance is impaired under certain driving conditions such as rain or when road markings are not visible, the driver should be informed of the status to allow a smooth transfer of control to the driver. Drivers should be notified of any system-initiated transfer of control between the driver and vehicle.
11. **Explanation:** Transfer of control between the driver and the vehicle would be the point when automation is realized. Any transfer of control should be transparent to the driver, but at the very least, the driver should be notified of any transfer initiated by the system so the driver is always aware if they have control of the vehicle.
12. **Supplementary elements:** In cases where systems automatically control the longitudinal and lateral behavior of the vehicle and the driver's task is to monitor system operations, appropriate arrangements should be considered to prompt the driver to maintain their attention to the vehicle, road and traffic situation.
13. **Explanation:** When the driver is using highly automated systems such as ACC with LKS, which is the automation of longitudinal and lateral control, the driving tasks are reduced and the driver simply monitors the systems and surroundings. In these situations, it is important to ensure the driver's attention to the driving task is maintained. To ensure that the driver stays aware of the driving situation, appropriate measures should be considered to keep the driver in-the-loop. Drivers should be notified of the proper use of the system prior to general use.
14. **Explanation:** The manufacturer should provide information on correct system use to avoid any misunderstanding and/or over-dependence on the system. For example, it is required that the driver understand what assistance systems are installed in the vehicle, and that instructions be provided on the physical limitations of the system functions prior to its use. If symbols are used to notify the driver, a standard symbol should be used if available.
15. **Explanation:** Taking into account the use of different and/or unfamiliar vehicles, commonality of

information should be secured, therefore standard symbols should be used, if available. Regulation No.121 could be the one that might be referred System actions requiring the attention of other road users should be signaled to other road users.

- 16. **Explanation:** To help surrounding road users, such as other drivers, pedestrians, and cyclists, be aware of vehicle actions, the system’s actions should be signaled when braking, changing lanes or for hazards. In consideration of the system functions and driving situation, the need for display might be determined on a case-by-case basis.

**V. INPUT ANALYSIS**

All input from the system comes from the ADC device after conversion of the digital signal has being made and its sent to the computer system for interpretation from 0s and 1s to the high level form which is understood by the human to take decision.

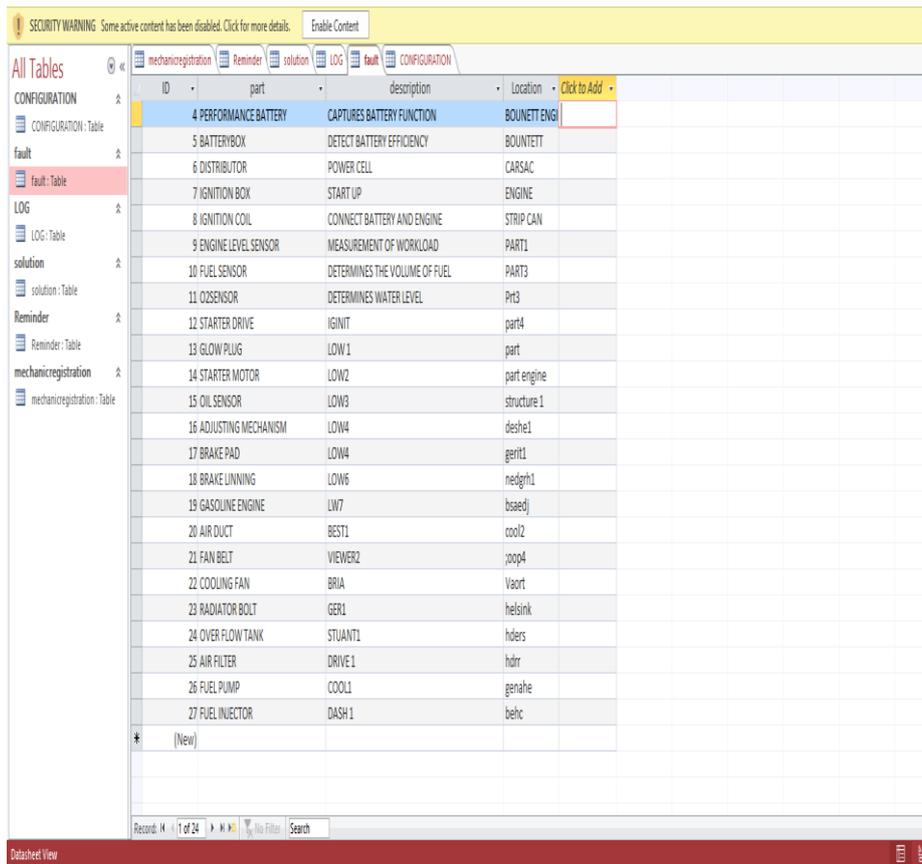
**5.1 Database Design**

The input table database design is depicted in Table 1.

**Table 1.** Input table database

Field Name	Data Type	Length
Mechanical Part	Binary	0>
Fault Analysis	Binary	0>
Description	Binary	0>

**Fig. 8** shows the database image.



**Fig.8.**The Database image

**5.2 Output analysis**

The output is displayed on the screen of the computer after interpretation of the binary machine language has being carried out.

**Table 2.** Output Analysis

Field Name	Datatype	Length	Oop Object
Mechanical Part	Text	0>	Label
Diagnosis Status	Text	0>	Label
Date	Text	0>	Label
Part State	Text	0>	Label

### 5.3 System implementation

After successful methodology and analysis of the system, the system was implemented on a software IDE platform. This platform makes use of the drag and drop method i.e. if the system requires the placement of a textbox or label object to display information the tools of the IDE were utilized to place the objects and then dragged and placed on the form.

**Connecting to the connection string requires** `Dim cn As New OleDb.OleDbConnection`  
`cn.ConnectionString = "Provider=Microsoft.ACE.OLEDB.12.0;Persist Security Info=False;"`  
`cn.Open()`

The system was implemented using the Microsoft Visual Studio 2010 as the frontend for designing of interface and manipulating level code and SQL statements using MS Access was used as the backend. During the implementation of the system certain factors were considered and they include:-

#### 1. Independent platform

The system was implemented in such a way that it can run independently of any platform which is a vital improvement in the use of this language so that it can be deployed to any vehicle and would still perform its function.

#### 2. Up time constraint

The system is going to be in uptime state once the car is on, because it is meant to detect the situation of the vehicle even at run-time of the vehicle.

#### 3. Interactive constraint

The system was implemented with forms on the IDE which interact with users during the uptime in a unique way.

#### 4. Hardware requirement

There are specific requirements which the system must meet for it to function effectively. These requirements can be specified into hardware requirement and software requirements.

The hardware requirements refer to the physical components of the system that interact with human using the software. These include:-

- 1 Computer system
- 2 Hard disk capacity of 250 GB
- 3 FDI (Fault Detection and Isolation)
- 4 RAM capacity of 1GB
- 5 ADC (Analog Digital Converter)

#### 5. Software requirements

These refer to the software application itself which the users interact with to get the necessary information sent by the ADC. These software can be of two categories- application software and system software. The specific software requirements for this design include Windows Operating System (OS), Visual Studio IDE, MS Access and Microsoft .Net framework.

#### 6. Application software:

This is software which is concerned with set of instructions written to interact with a confined hardware material and fault detection and isolation falls under application software because it is confined to a vehicle's devices. This application software can be built and compiled in several compatible devices. The application software is always written for specific purpose like this case the software was designed to detect

fault in vehicles.

### 7. System software

The system software is important software that manages user application and other programs which runs in the system and tend to control the activities of the system files and applications so they are very important in every computer system.

### 8. System mode of operation:

Due to its activity of constantly detecting faults during up time of the vehicle its mode of operation would always be Debug mode this mode is the state of activeness of the system and always ready to detect and report adequately any requirement that is not functioning properly or occurrence of abnormality.

### 9. Systems Testing:

After the successful implementation of the system the system was tested to know if it met the standard requirement before deployment and any requirement that was met is simply implemented according to the software model used. When the test was carried out overheating was not detected by the system due to the analog digital converter device was faulty and no signal was sent so this was just detected manually and fixed by changing the Analog digital converter. After the changing of the required component the system was functional and produced the output result.

**Table 3.** Test output table

Field/Name	Fault	Method Of Diagonisis	Possible Solution	Date	Description
Car Engine	Overheating	Vehicle Fault Detection Software	Consult The Mechanical Expert	12/062017	This Was Caused By The Constant Supply Of Heat Without Mechanism For Absorption Of The Heat

### Maintenance technique of the software:

- 1 Constantly carry out a disk check using the command prompt to access the current situation of the software.
- 2 Ensure that no other program is installed on device to avoid code alteration by virus
- 3 Constantly scan your system for malicious attack.

### Deployment Technique:

The system would be deployed during construction of the vehicle so the right of deployment of this software would be given to vehicle manufacturers in a executable file. Also the system can be installed and uninstalled

## VI. RESULTS AND DISCUSSION

After testing the system was functional and produced expected results. There was overheating fault in the vehicle and the system detected it and sent the result to a mechanical expert's email and mobile phone as SMS alert.

## VII. CONCLUSION

The vehicle fault detection software was developed, tested and implemented successfully according to the specification of the system model. This software was designed to have five forms which interact with the users in every possible way to display faults that has been detected by the FDI. The computer system is able to understand digital signal coming from the ADC and manipulate the signal and translate them to high level language. Every activity of faults concerning the vehicle can be tracked and also be generated by the log form for observation and decision making. After development of the system, maintenance is required to be carried out to increase and maintain the working efficiency of the software as described in the system implementation. Every activity begins with the starting up of the vehicle because that ignites the battery and send power to the system, so an individual just need to press the on button of the system . The design and implementation of this automated software became necessary because the manual diagnosis method is inefficient.

## VIII. RECOMMENDATIONS

1. Instruction manual has been developed on how to use the system so it is recommended that this instruction is followed strictly.
2. The system can only detect faults but not resolve the faults so users should ensure they report any slight in

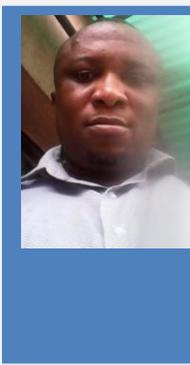
change of any mechanical functional part as valuable human life can be lost due to negligence.

- The system can be upgraded in future to incorporate faults scan for other popular vehicle brands in Nigeria such as Toyota, Honda, Mercedes and Nissan.

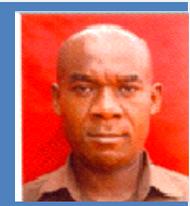
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